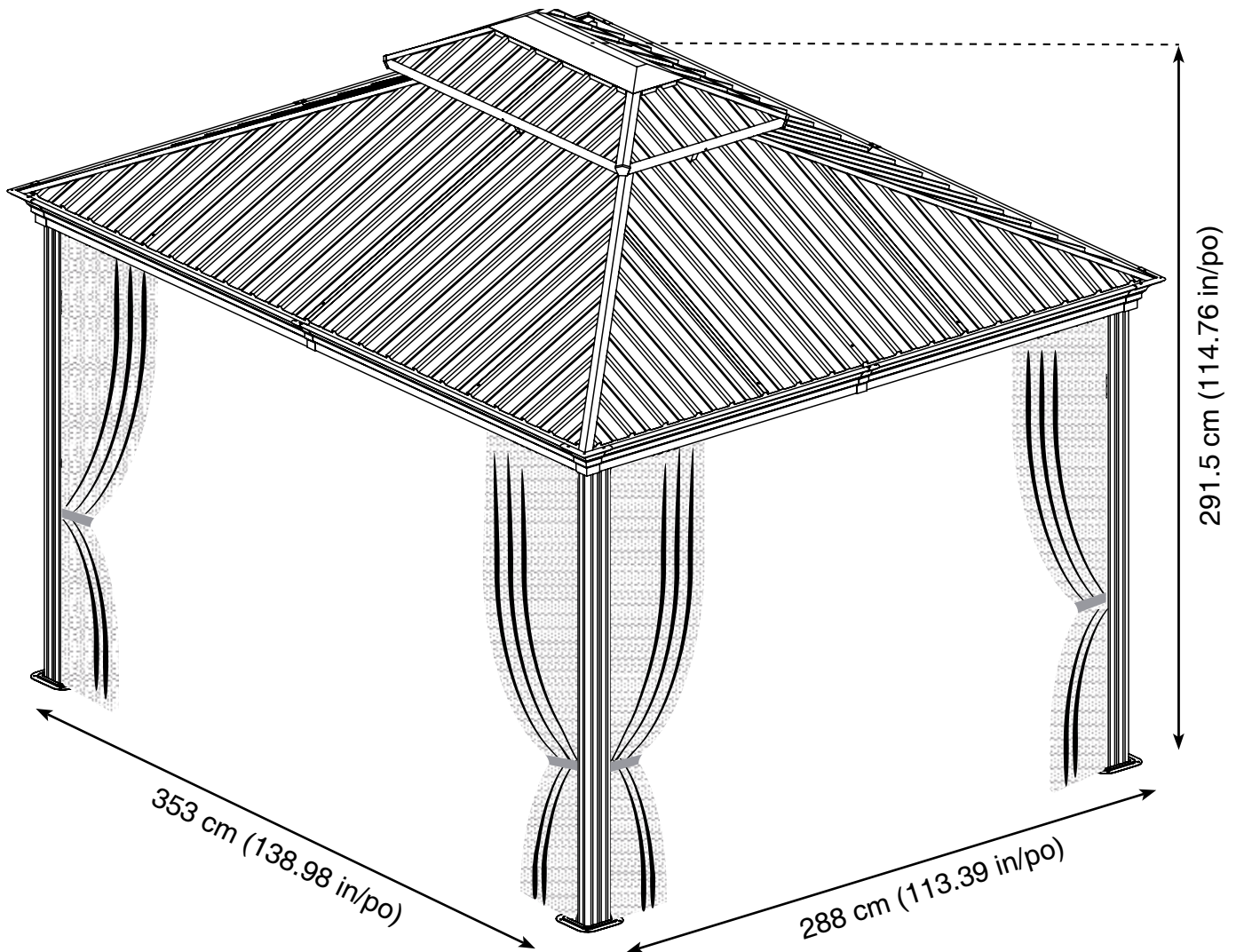
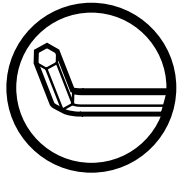


SOJAG

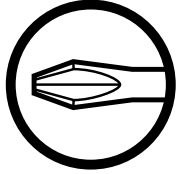
QUESTIONS? +49 (0) 6571 / 95117-0

Assembly Manual / Guide d'assemblage / Manual de ensamblaje / 조립설명서 / Montageanleitung





Use the hex keys in the box. / Utilisez les clés hexagonales fournies dans la boîte. / Utilice las llaves hexagonales en la caja. / 상자에 육각 키를 사용 하십시오. / Verwenden Sie die Sechskantschlüssel in der Box.



Please use a Phillips screwdriver. / Utilisez un tournevis de type Phillips / Por favor, use un destornillador Phillips. / 십자 드라이버를 사용 하십시오. / Bitte verwenden Sie einen Kreuzschraubenzieher.



You may need to use a drill for this step. / Vous pouvez avoir besoin d'utiliser une perceuse pour cette étape. / Puede que tenga que utilizar un taladro para este paso. / 이 단계에선 드릴을 사용해야 할 수도 있습니다. / Für diesen Schritt können Sie einen Bohrer verwenden.



Wearing protective gloves is recommended. / Le port de gants de protection est recommandé / El uso de guantes de protección se recomienda. / 보호 장갑을 착용 하는 것이 좋습니다. / Das Tragen von Schutzhandschuhen wird empfohlen.



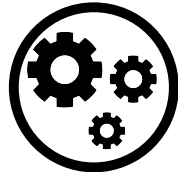
Two or more people are required at this stage. / Deux personnes ou plus sont nécessaires à cette étape. / Dos o más personas se requieren en esta etapa. / 이 단계에서는 두 명 이상 이 필요합니다. / Für diesen Bauschritt sind 2 oder mehr Personen erforderlich.



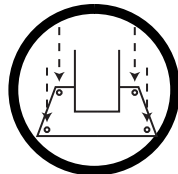
Do not tighten screws all the way for now. / Ne pas visser fermement pour l'instant. / No atornille con firmeza por ahora. / 아직 나사를 단단히 조이지 마십시오. / Bitte die Schrauben zum jetzigen Zeitpunkt noch nicht fest anziehen.



Sold separately. / Vendus séparément. / vendido en las opciones. / 옵션 판매 / Optional erhältlich

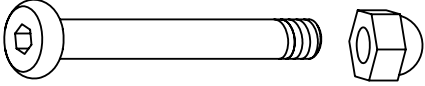


Optional step / Étape optionnelle / Paso opcional / 선택적 단계 / Optionaler Schritt

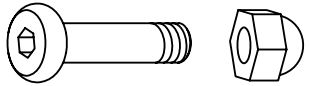


The gazebo must be anchored (hardware not included) / Le gazébo doit être ancré (quincaillerie non incluse) / El gazebo debe estar anclado (herramientas no incluidas) / gaze보를 반드시 바닥에 고정 시키세요. (고정 나사 부품 미포함) / Muss am Boden verankert werden, Befestigungsmaterial nicht im Lieferumfang enthalten

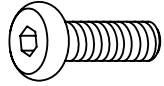
S X 12 (+2)



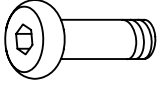
T X 64 (+7)



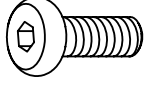
U X 17 (+2)



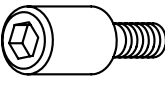
U1 X 4 (+1)



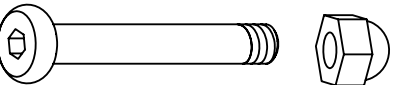
V X 220 (+10)



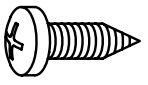
X X 16 (+2)



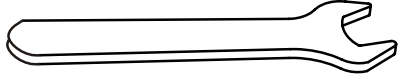
X1 X 8 (+2)




Y X 24 (+5)




W2 X 1

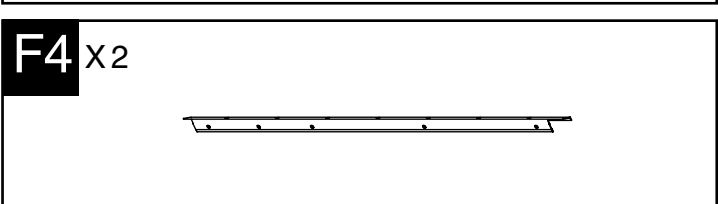
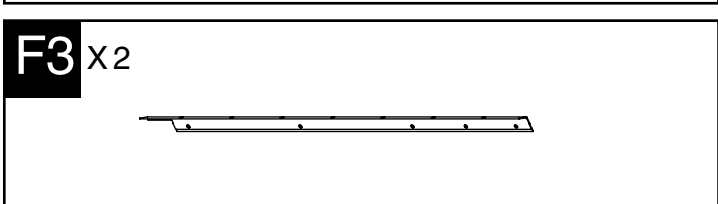
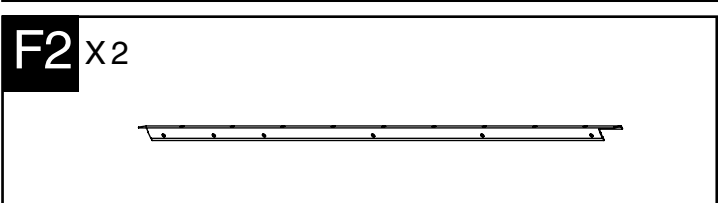
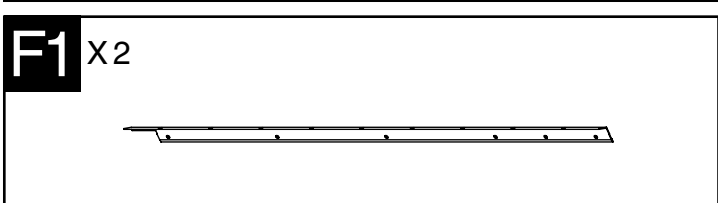
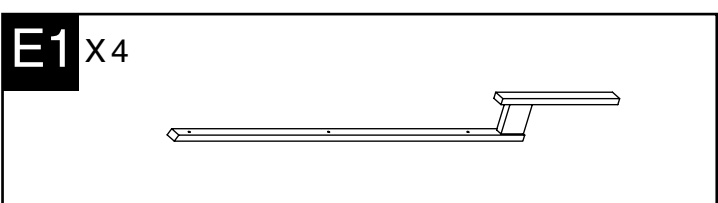
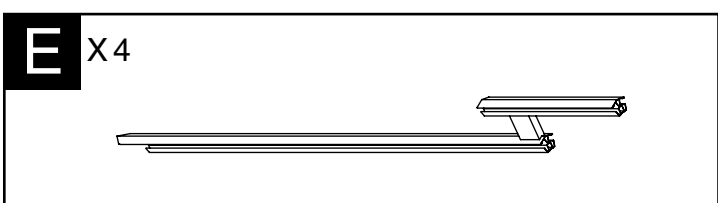
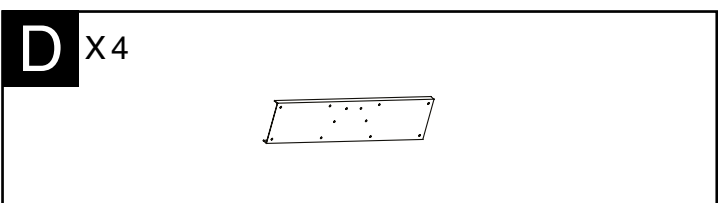
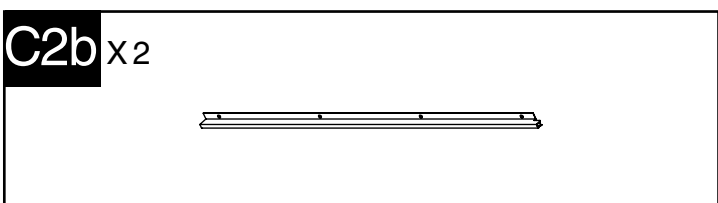
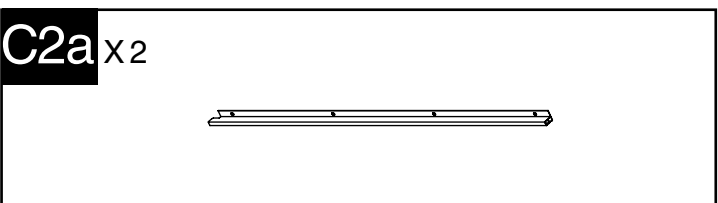
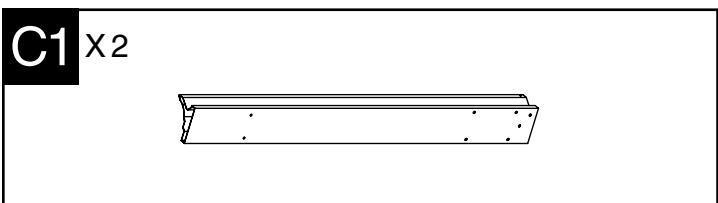
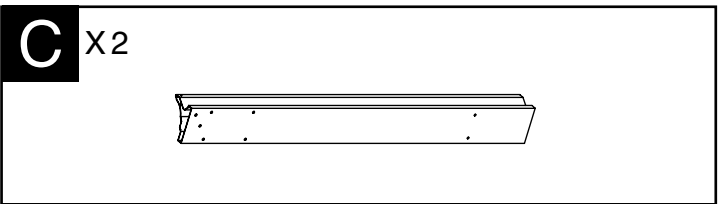
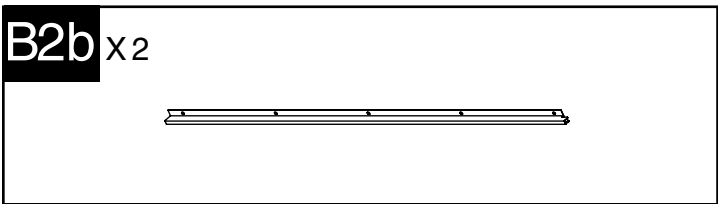
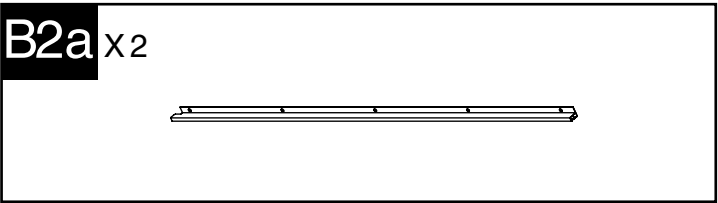
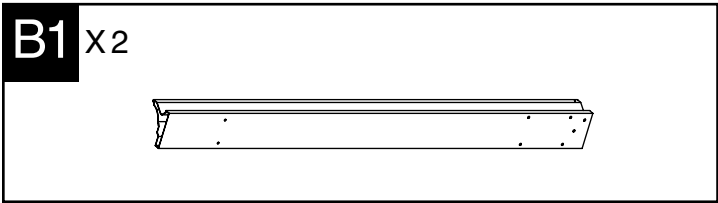
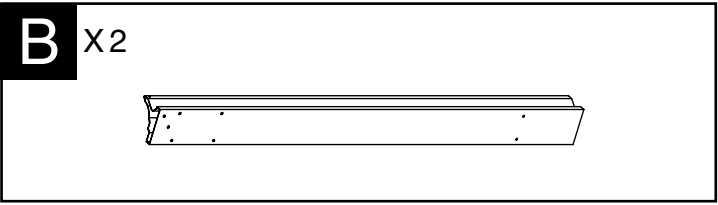
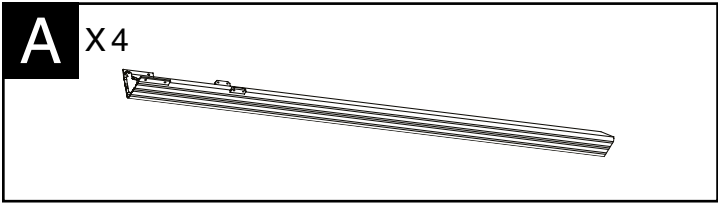


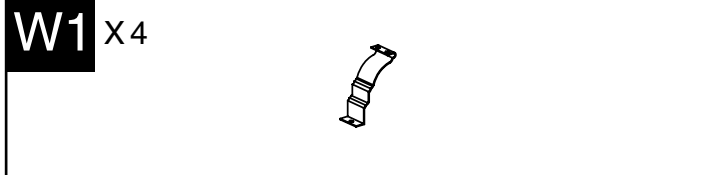
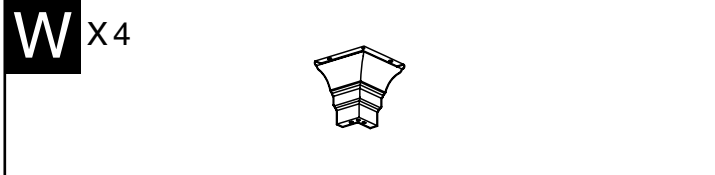
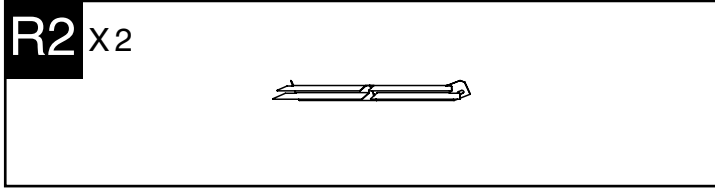
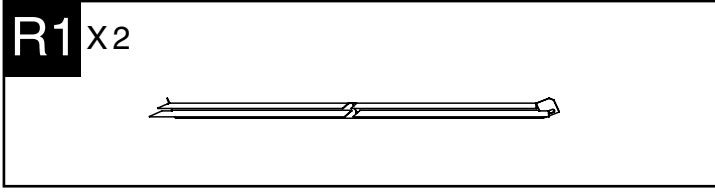
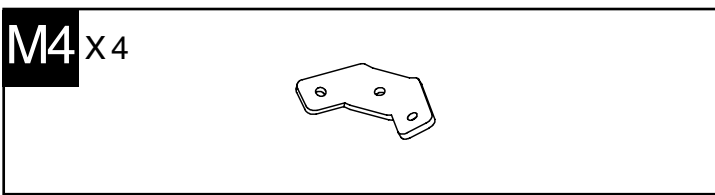
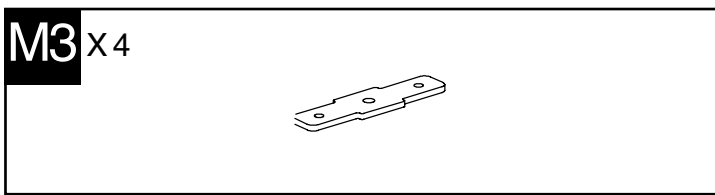
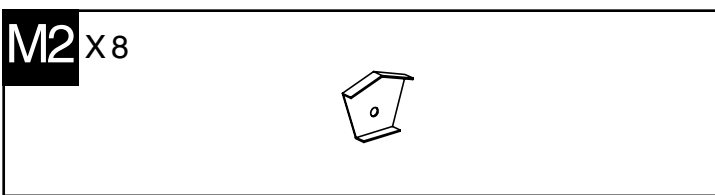
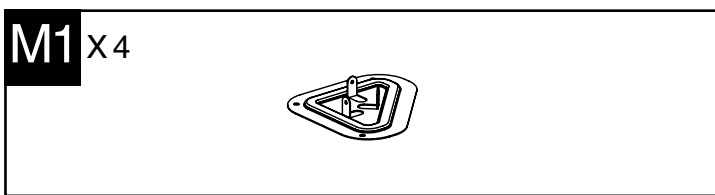
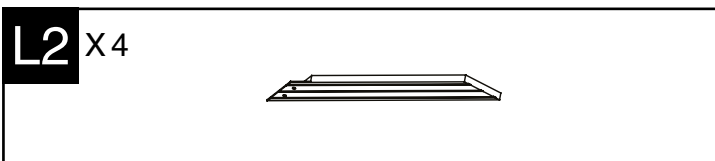
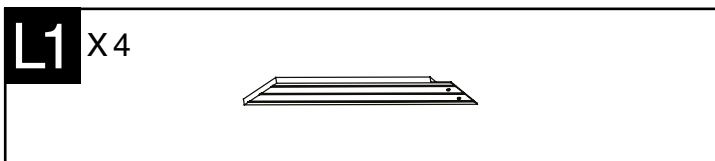
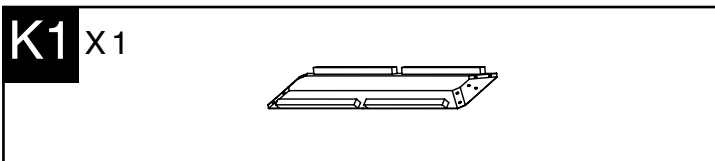
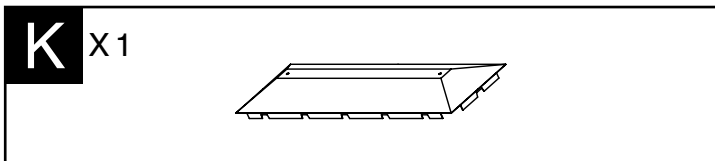
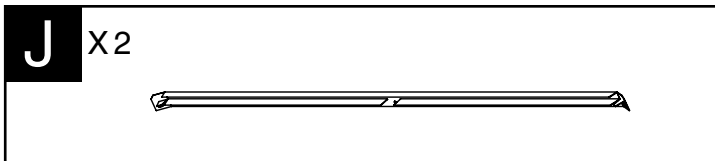
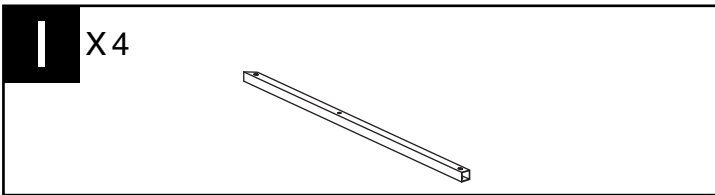
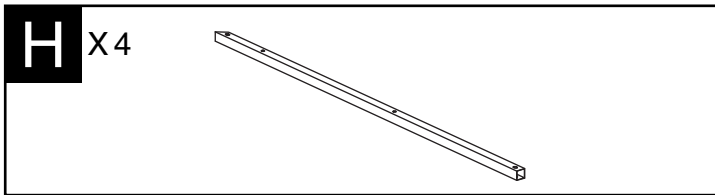
Wa X 2



Z X 1







R X 56 (+2)

D1 X16 (+1)

Zs X 1

Q X 52 (+3)

Q X 52 (+3) optional

Net

Curtain optional

N X 2

N1 X 2

N6 X 2

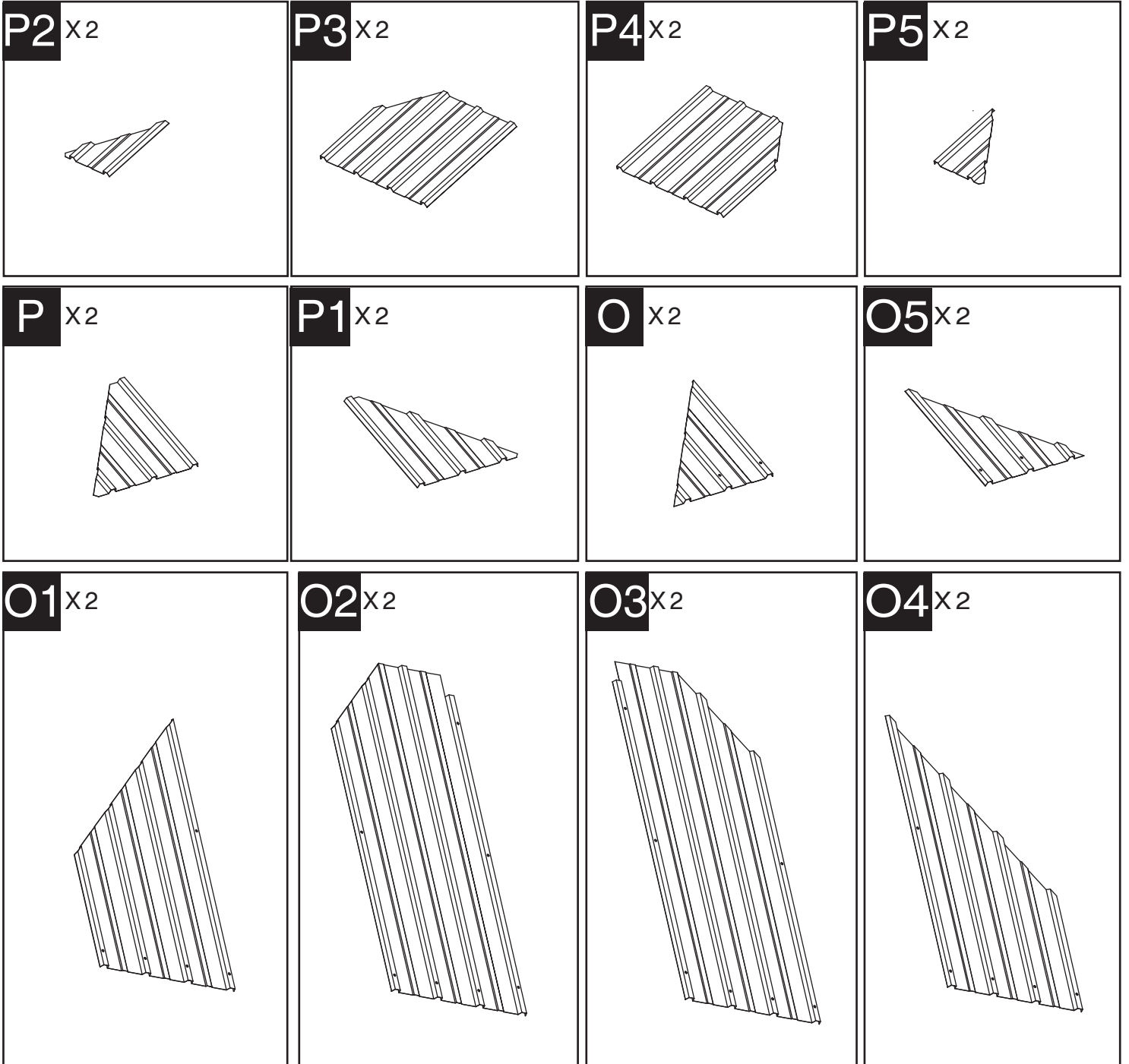
N7 X 2

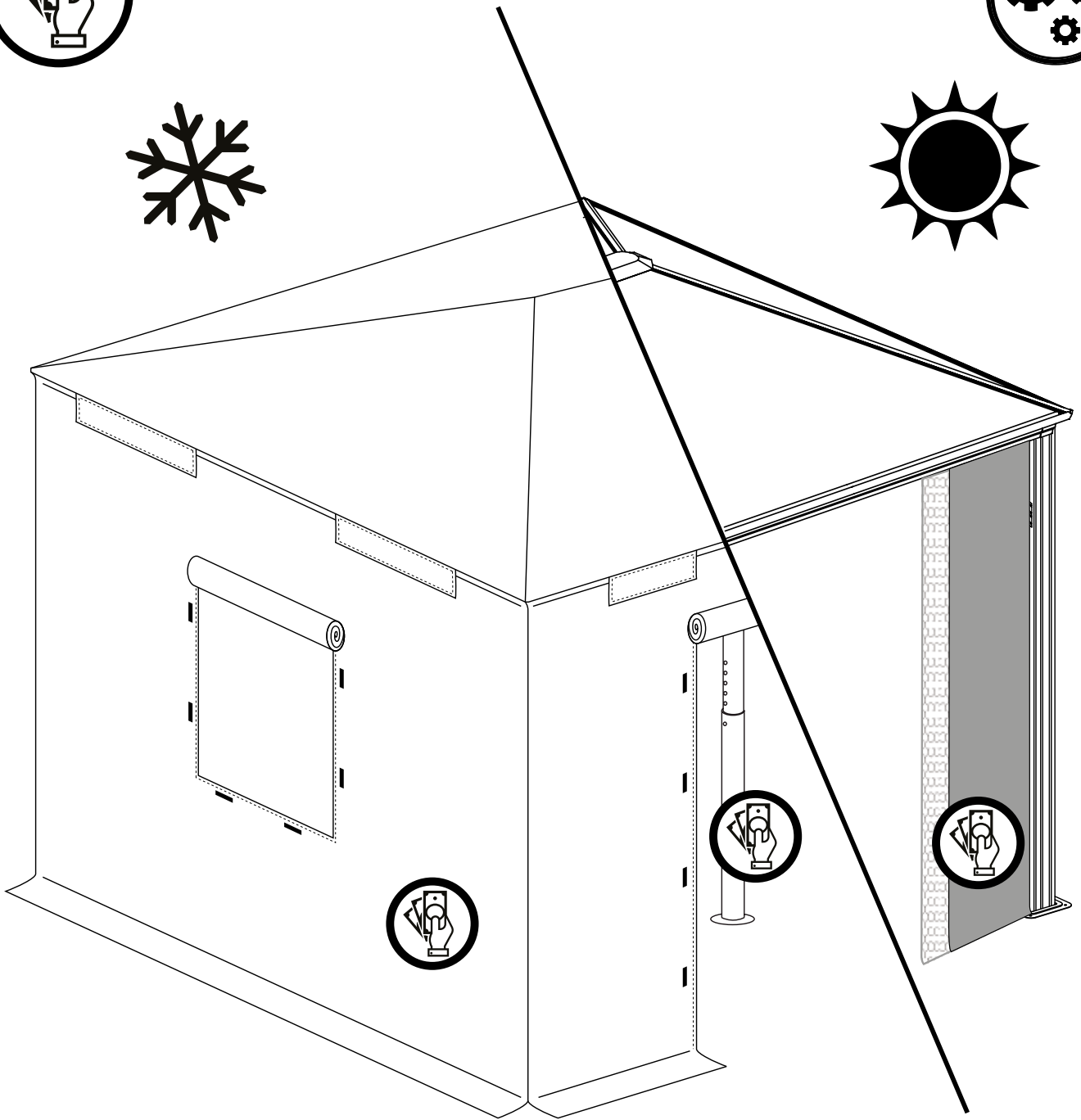
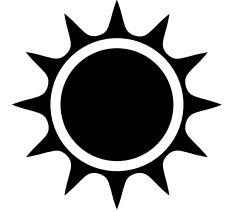
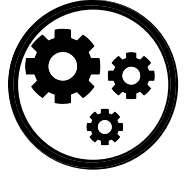
N2 X 2

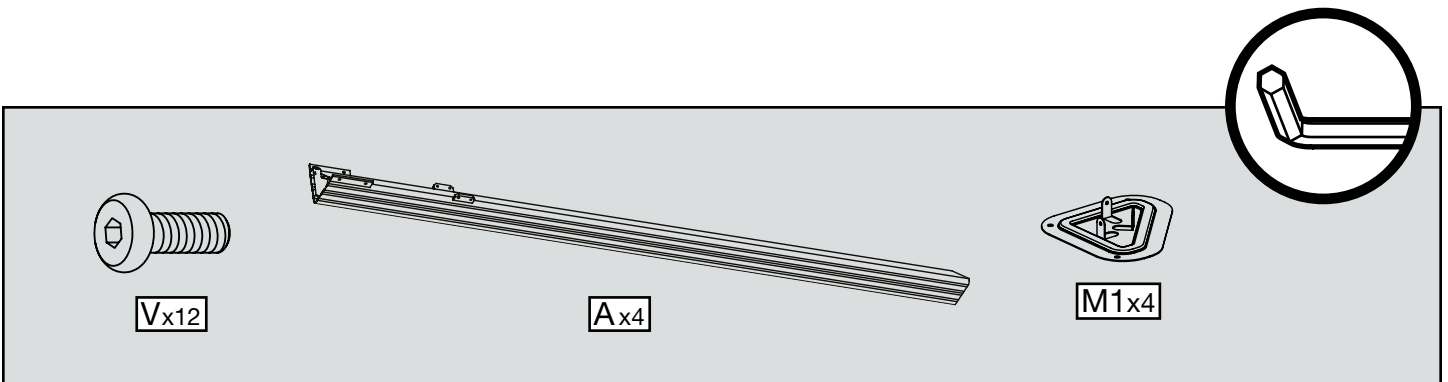
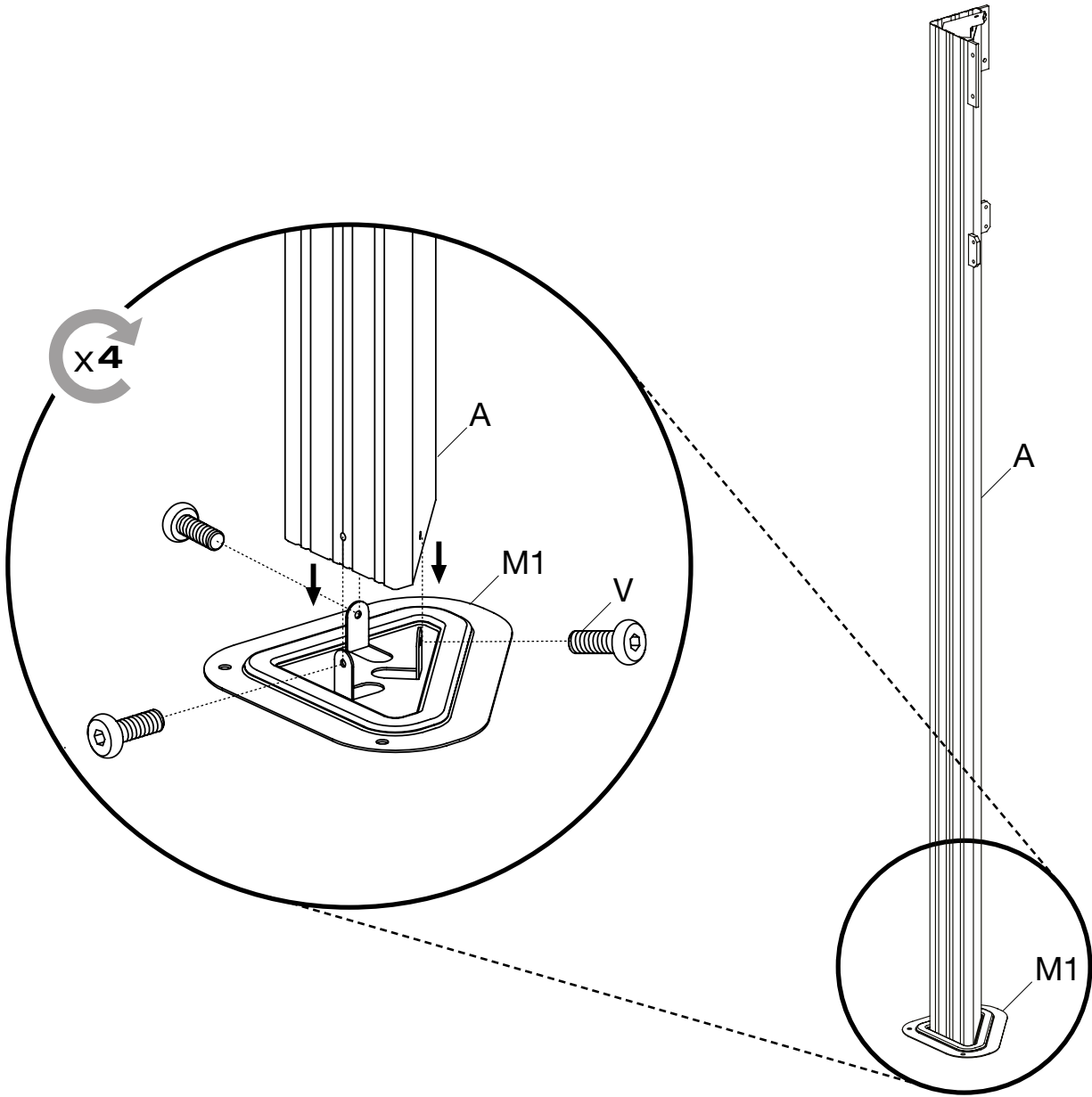
N3 X 2

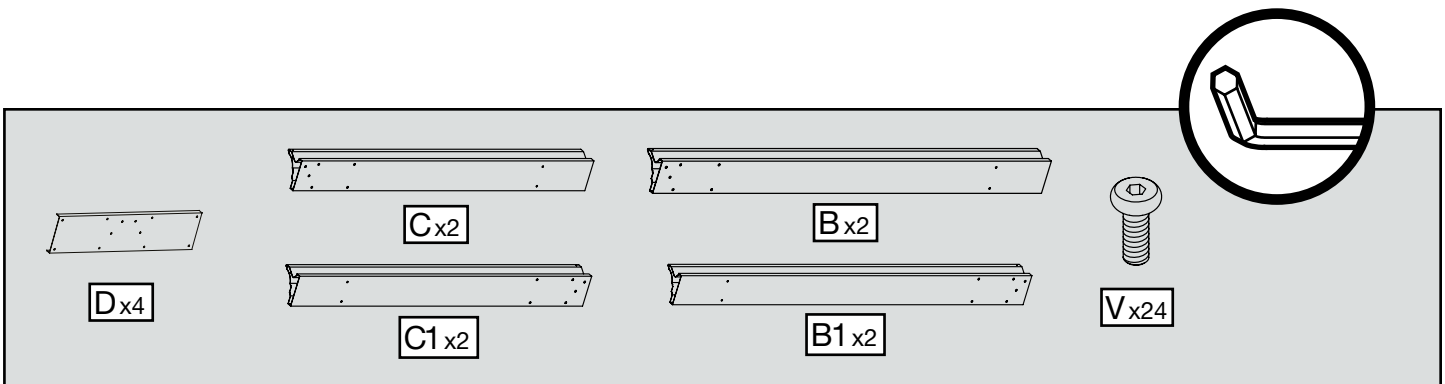
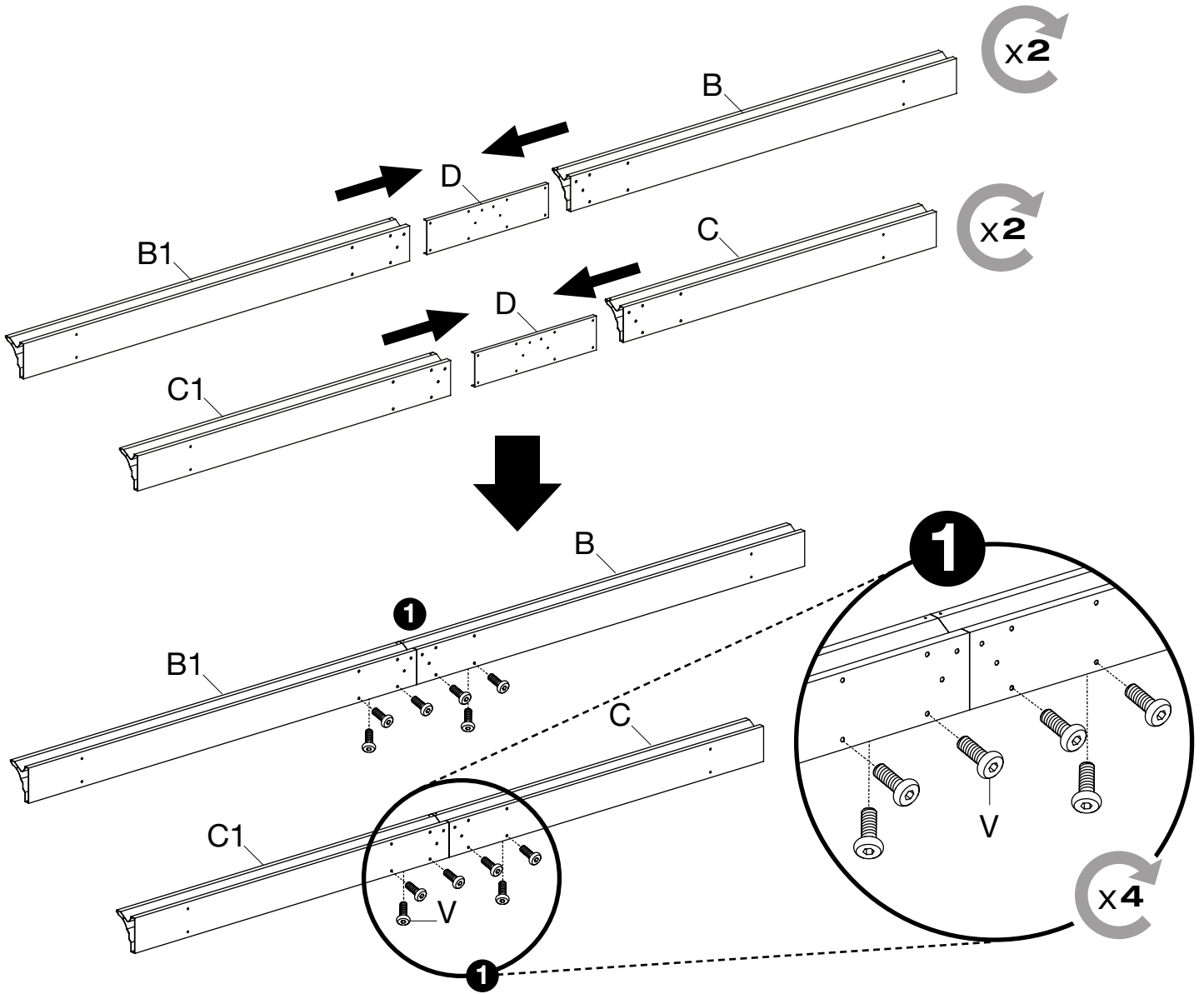
N4 X 2

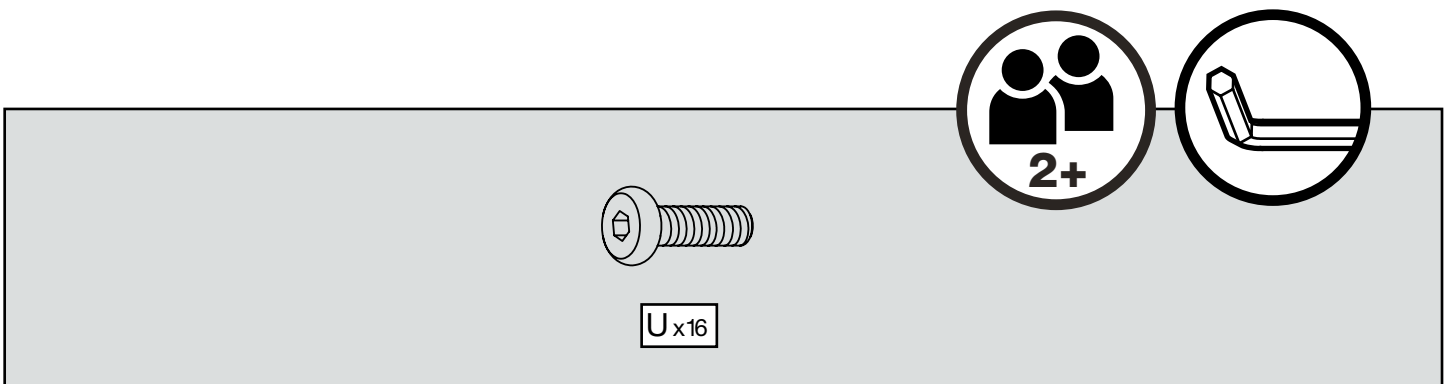
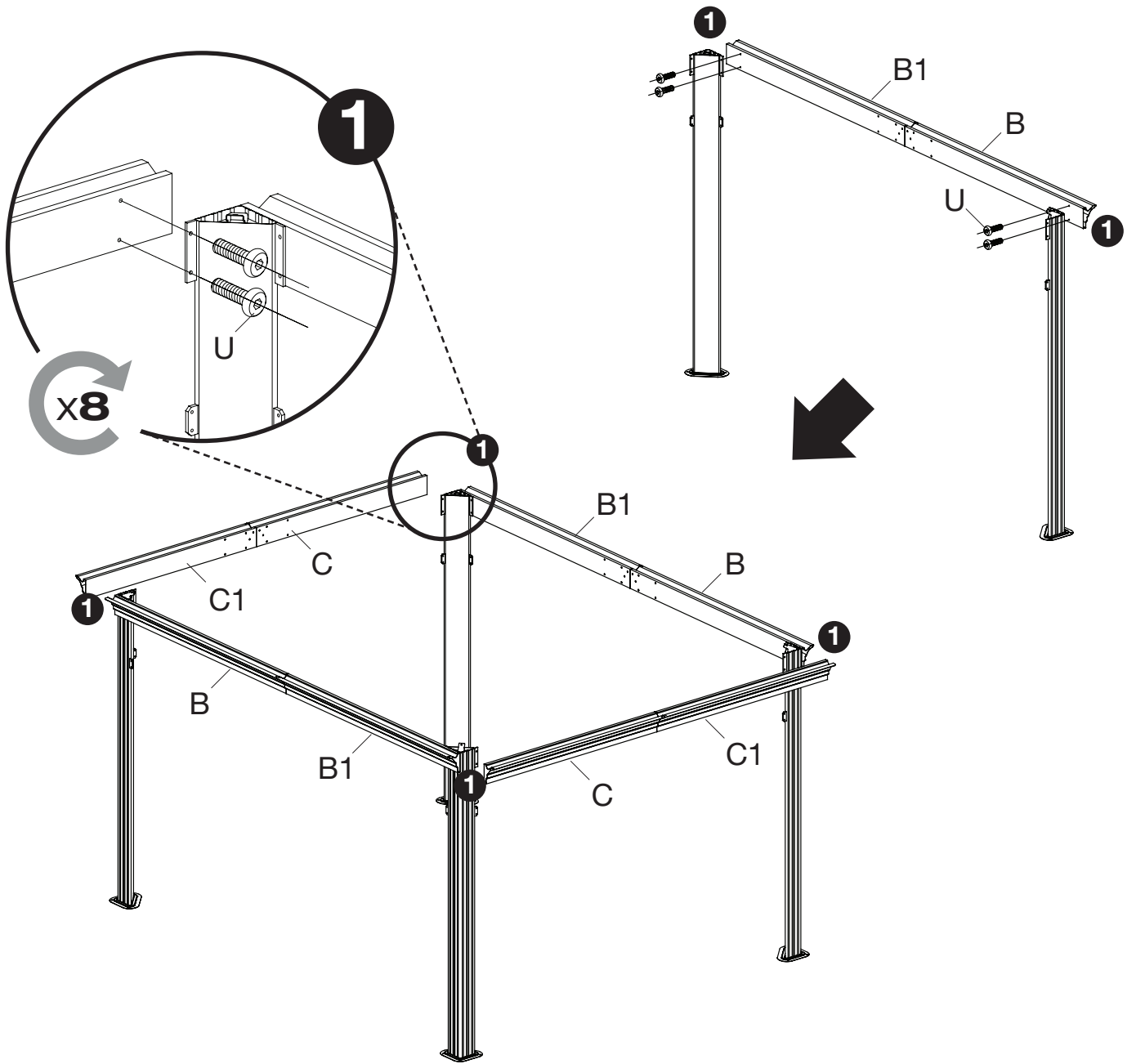
N5 X 2

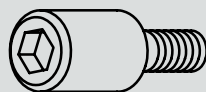
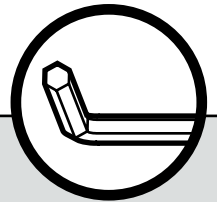
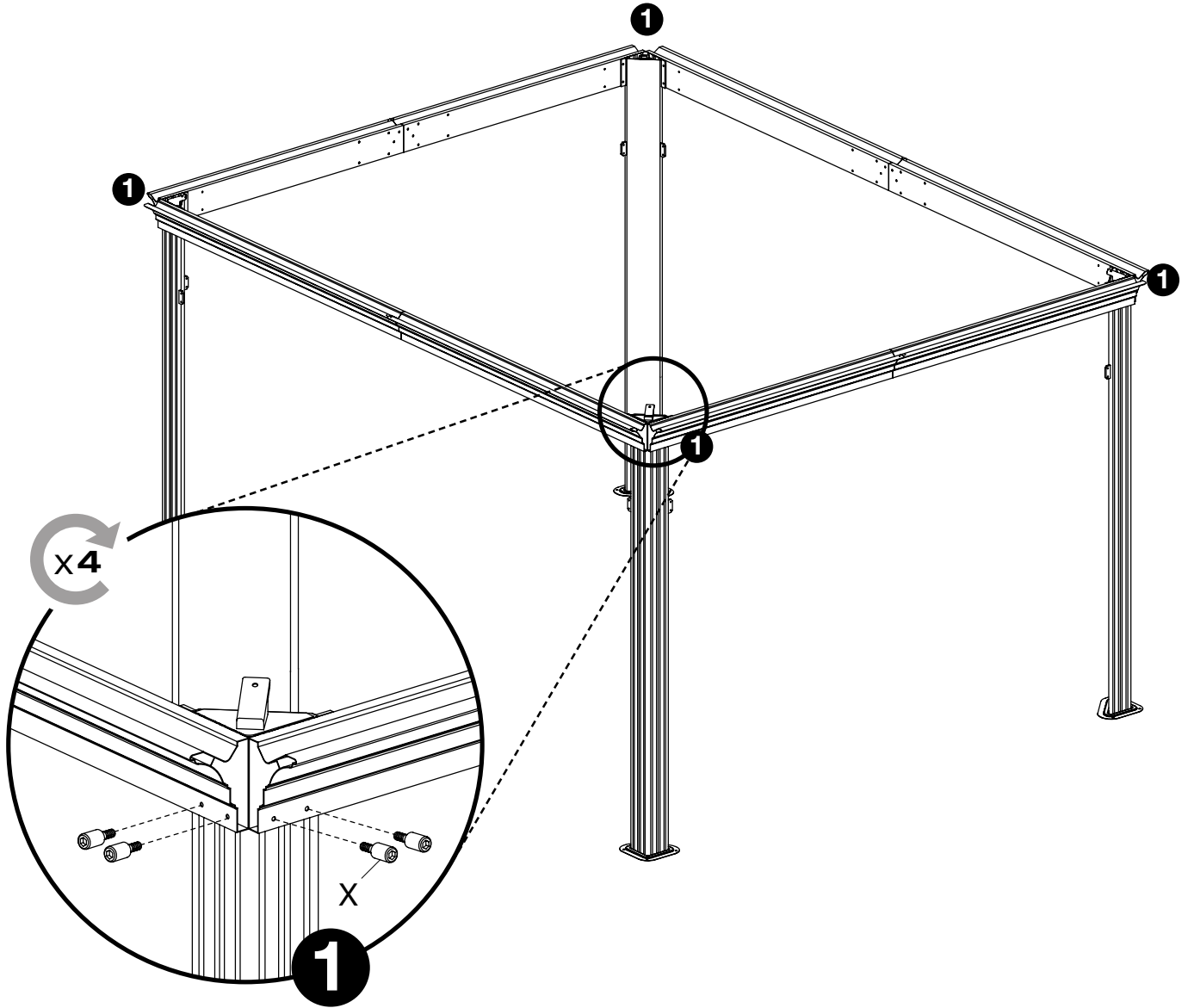




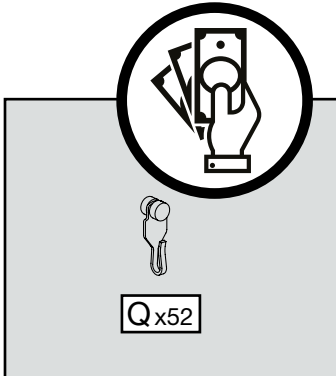
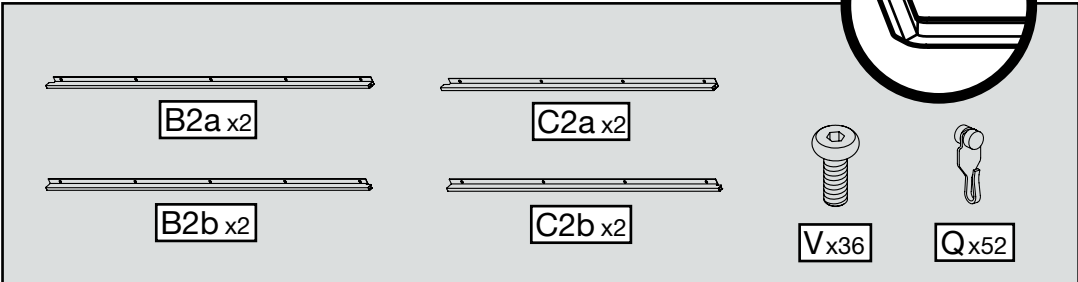
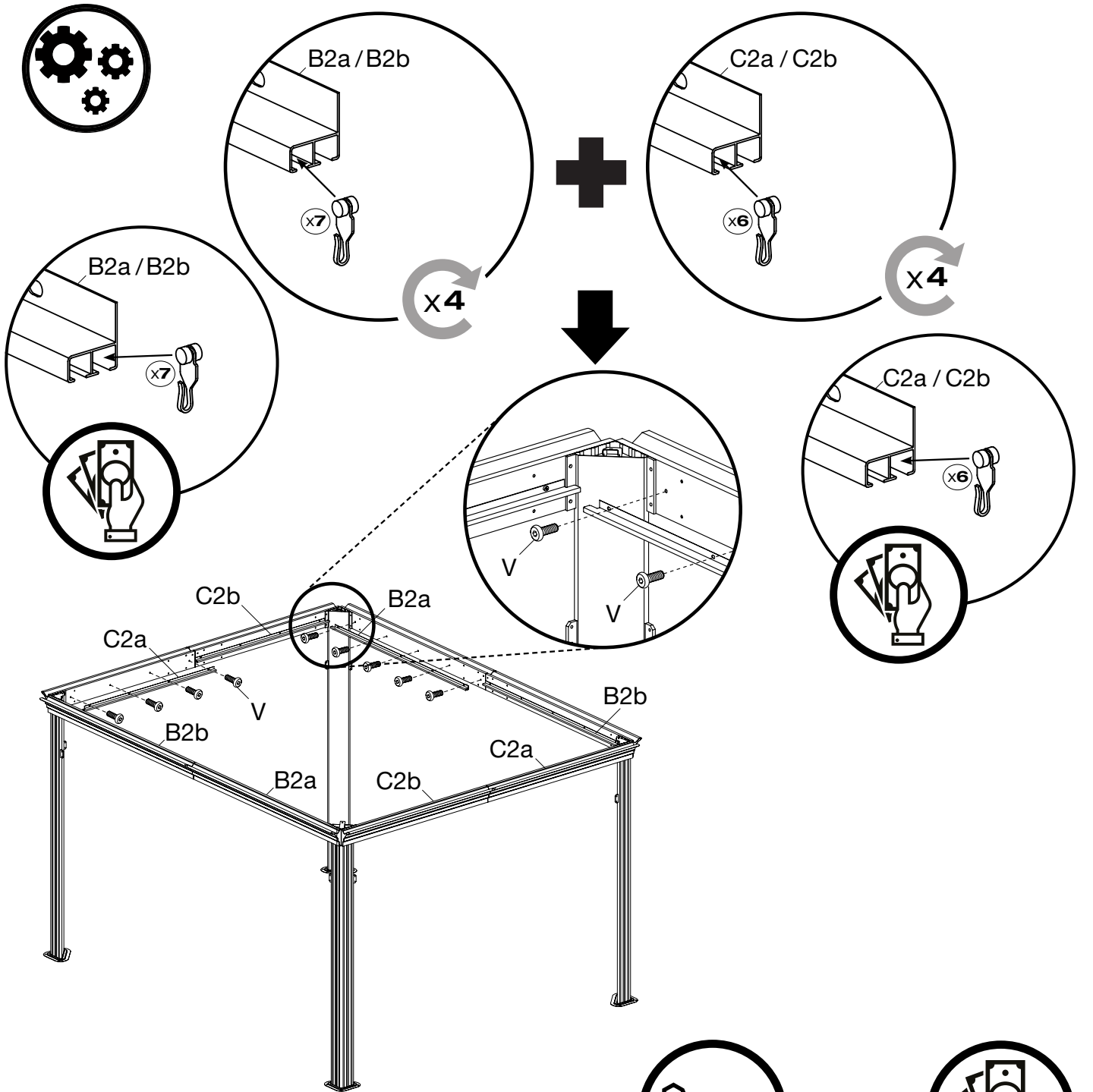


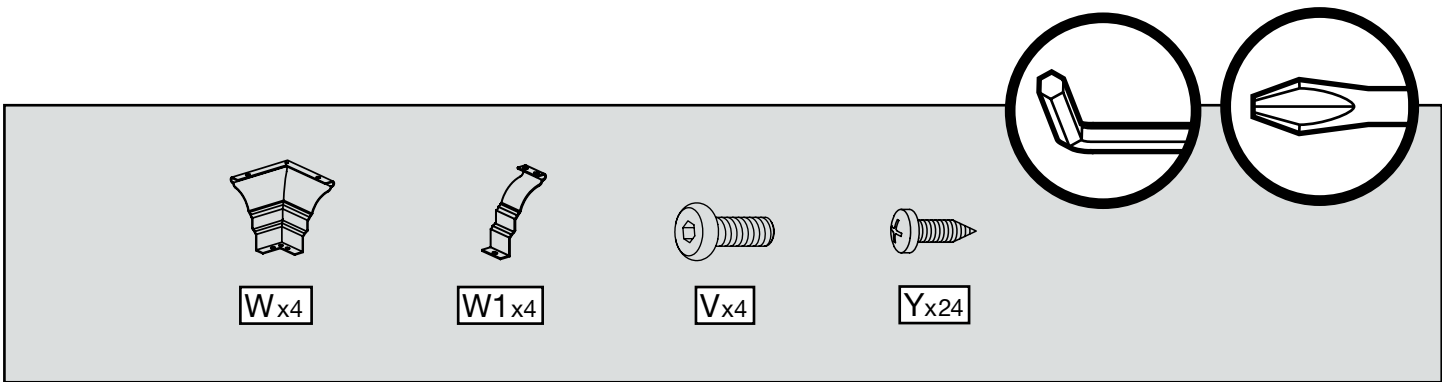
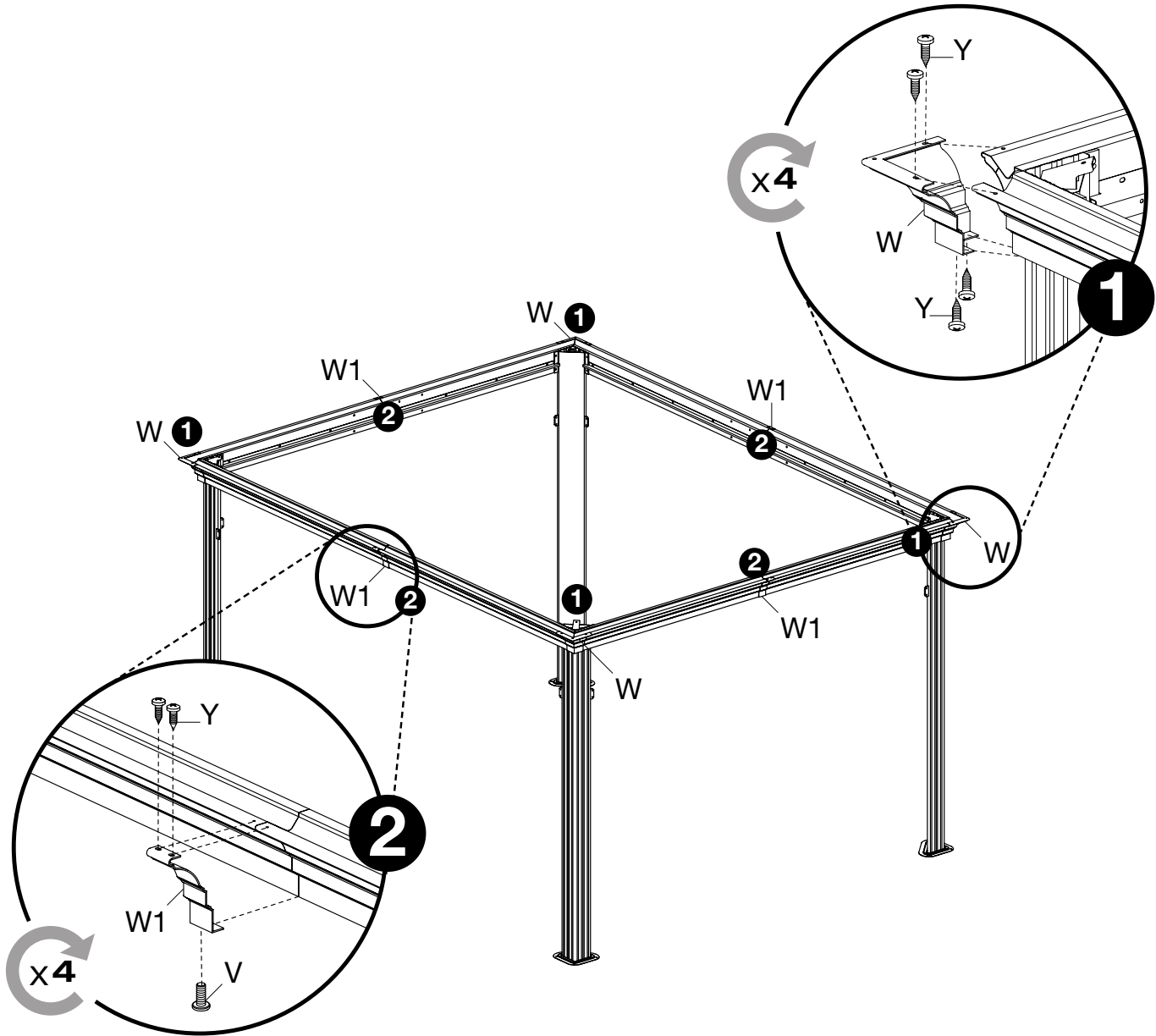


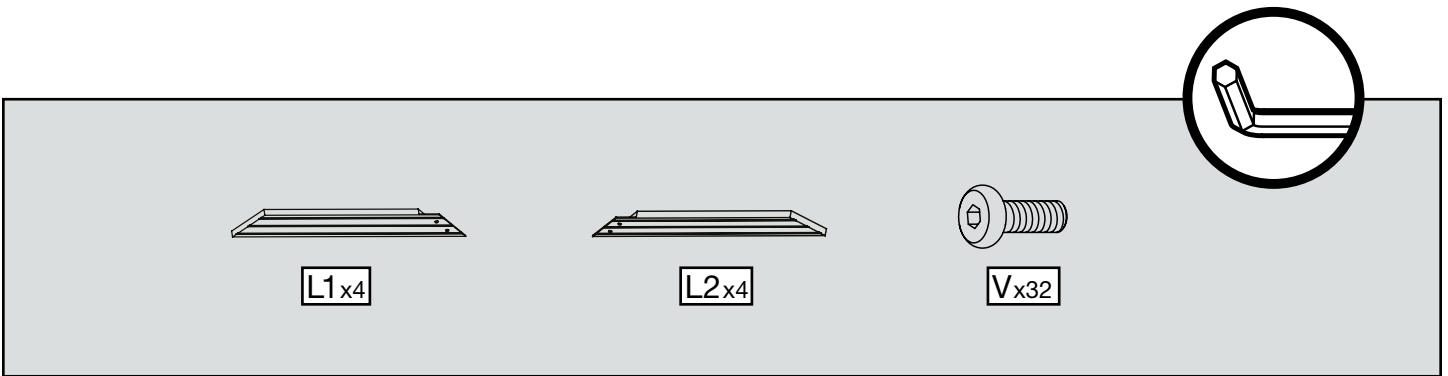
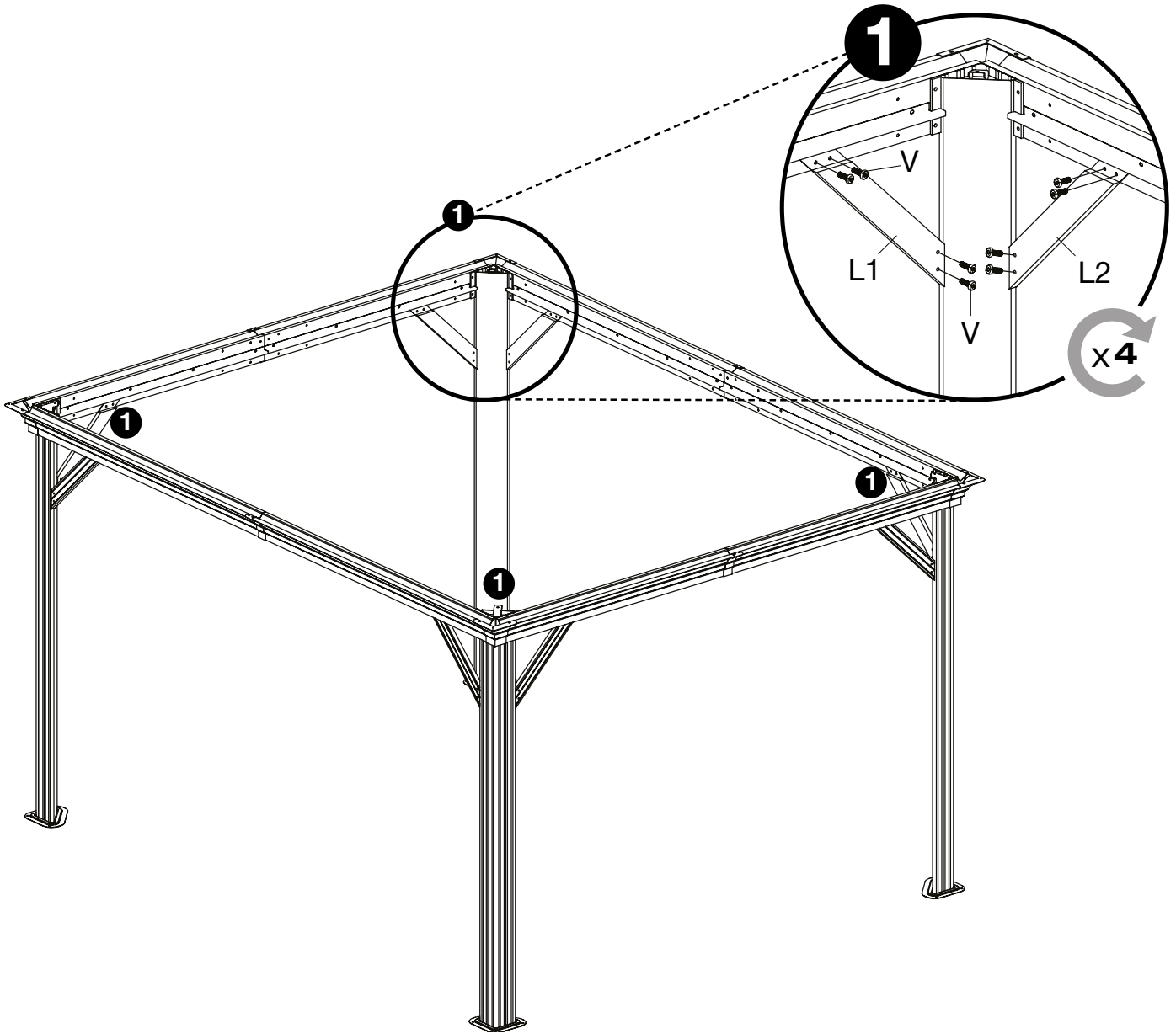


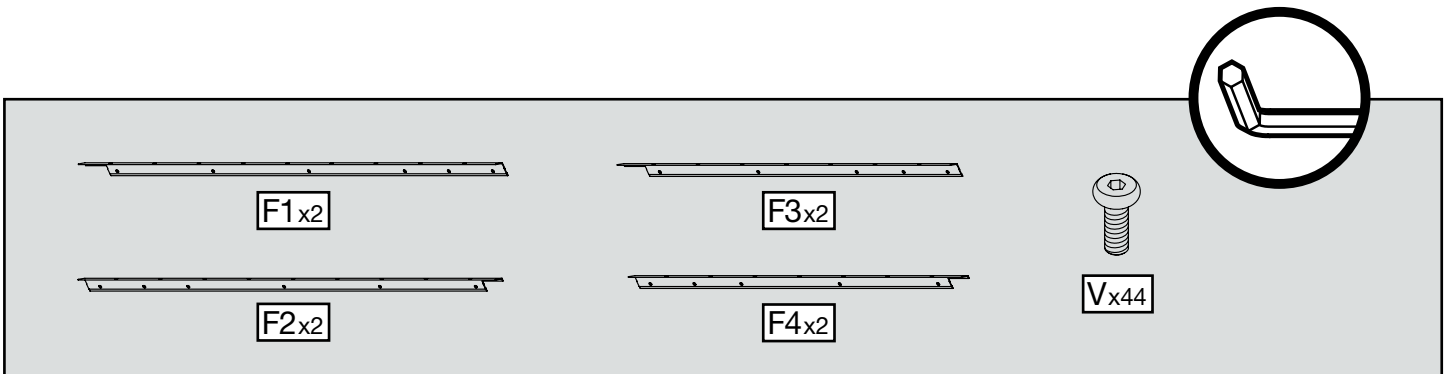
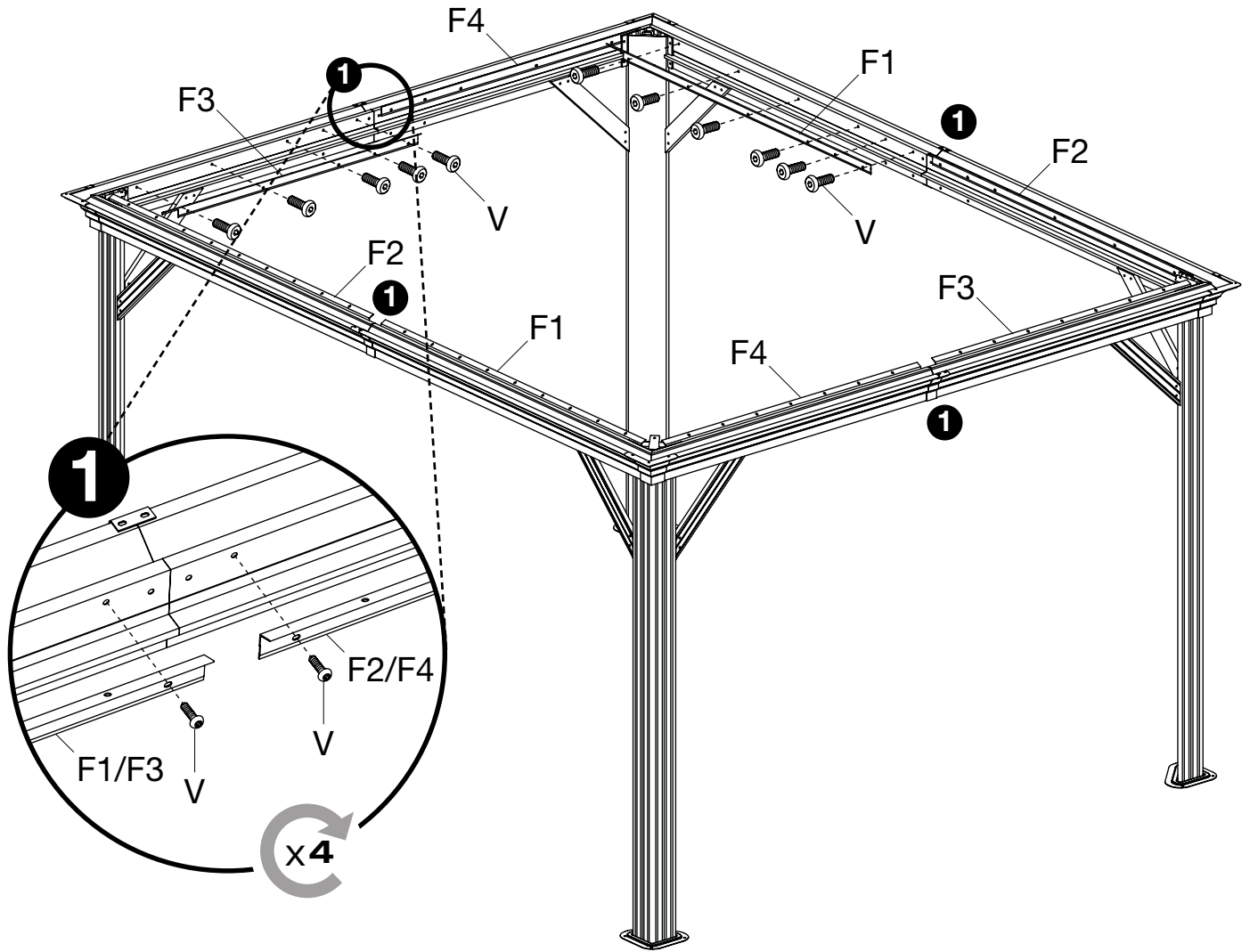


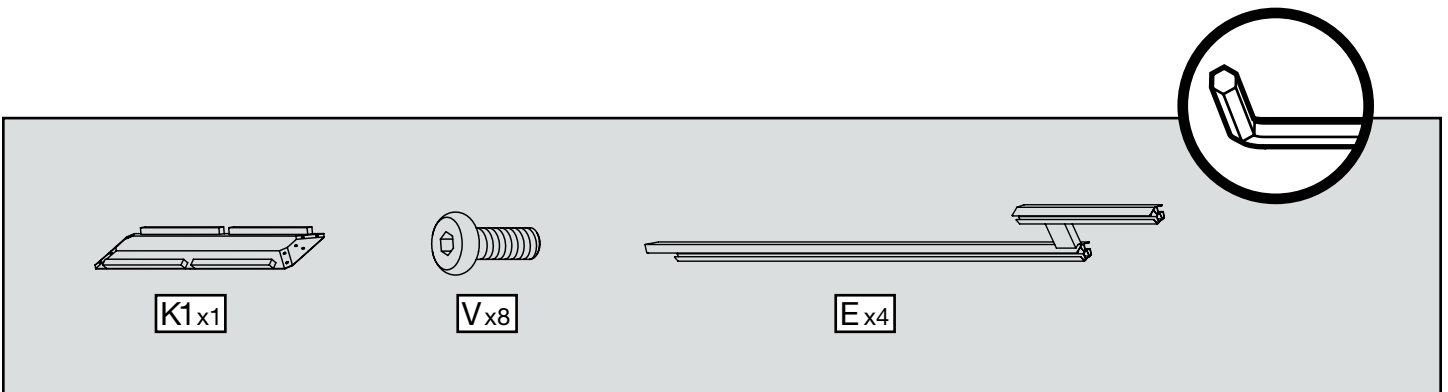
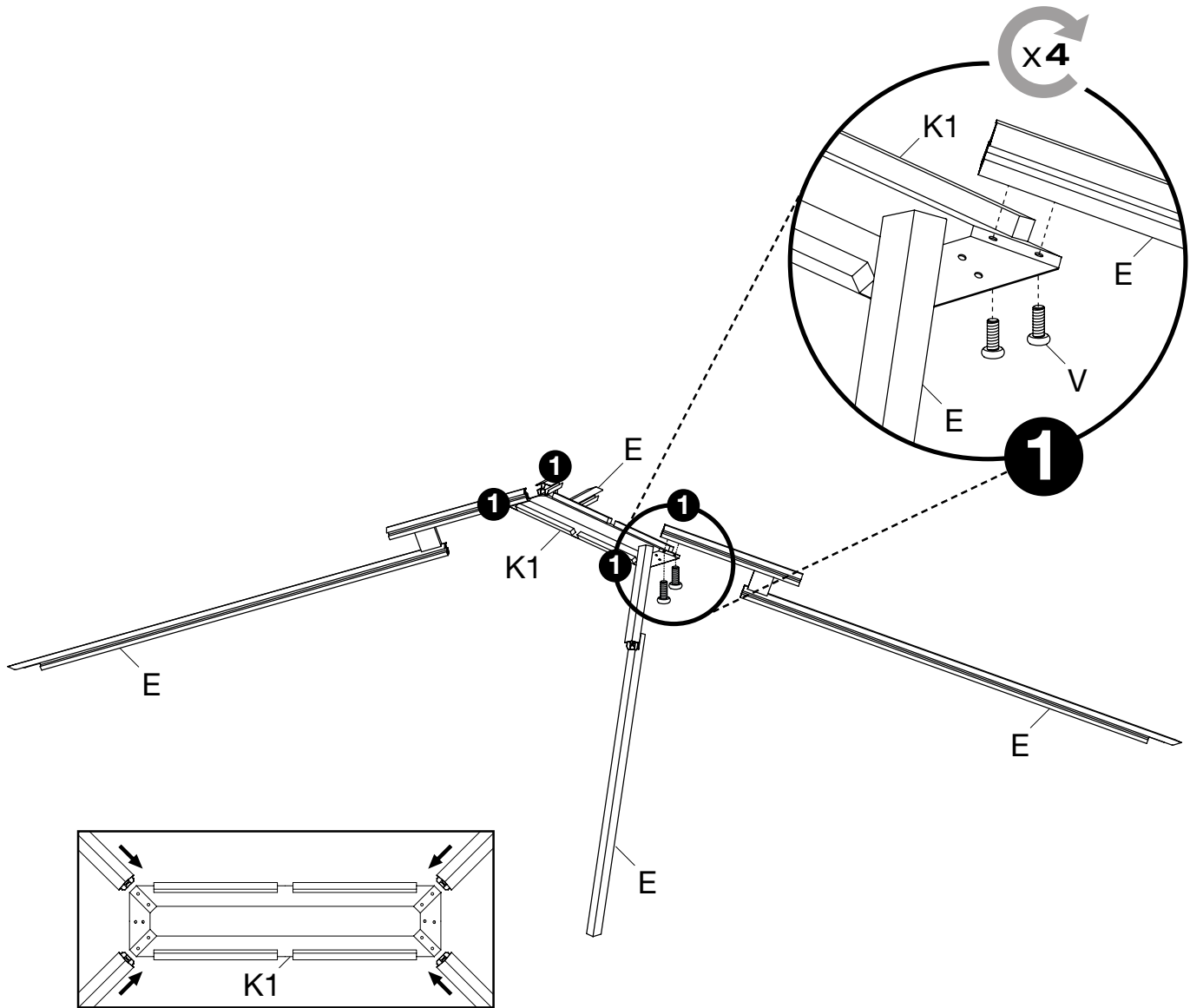
Xx16

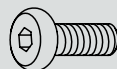
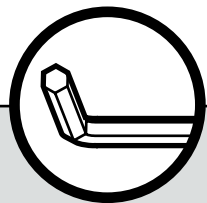
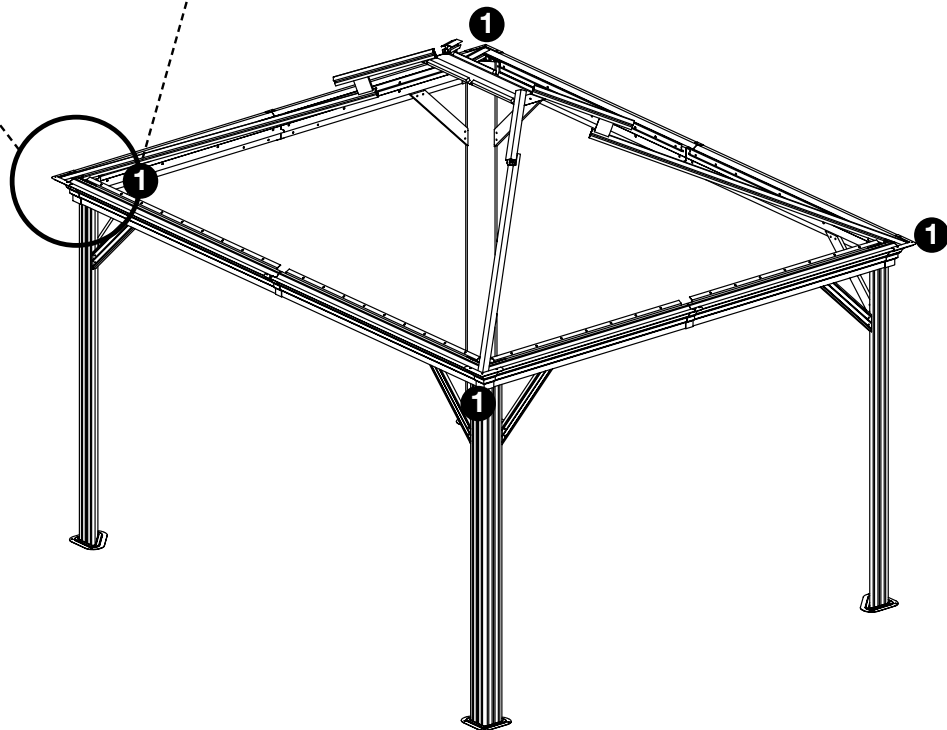
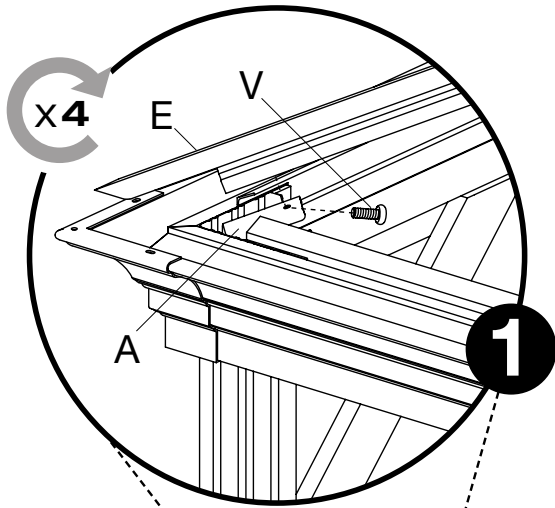




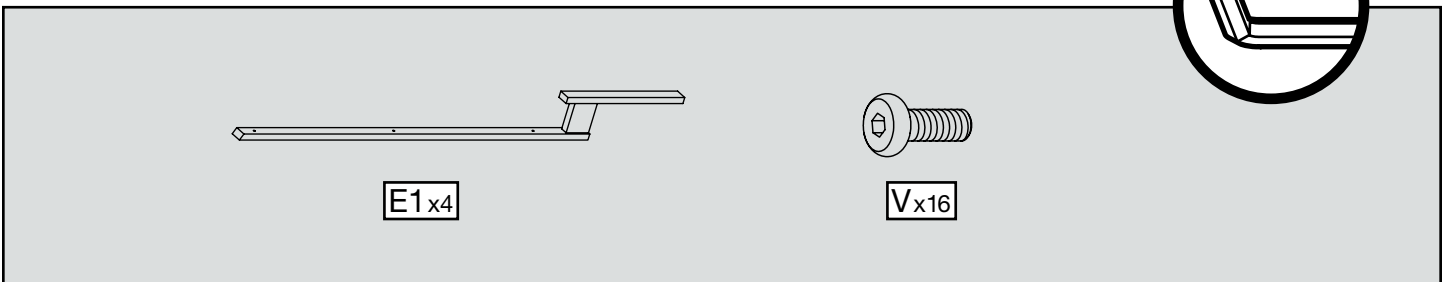
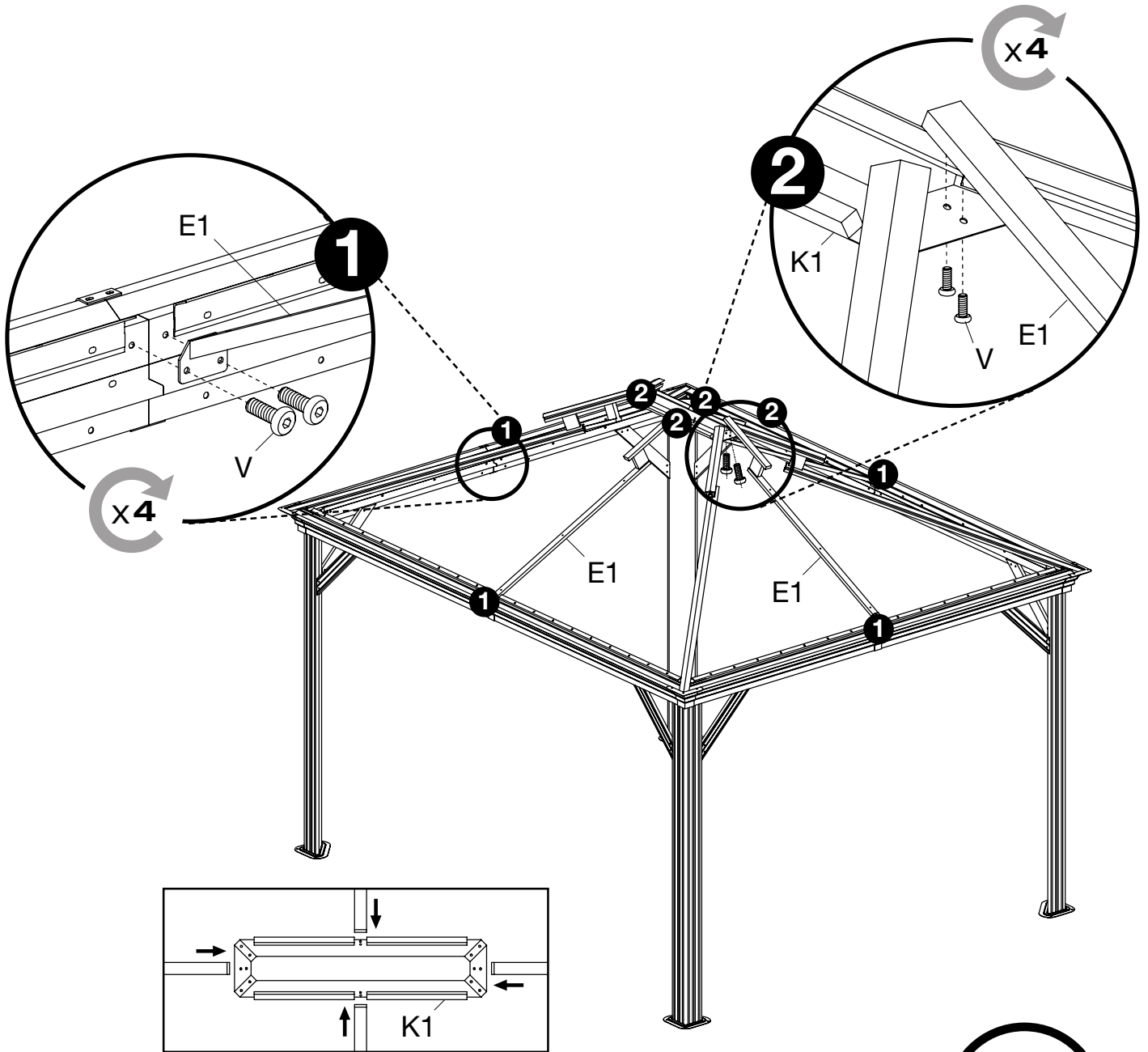


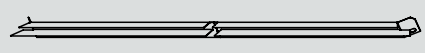
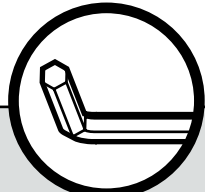
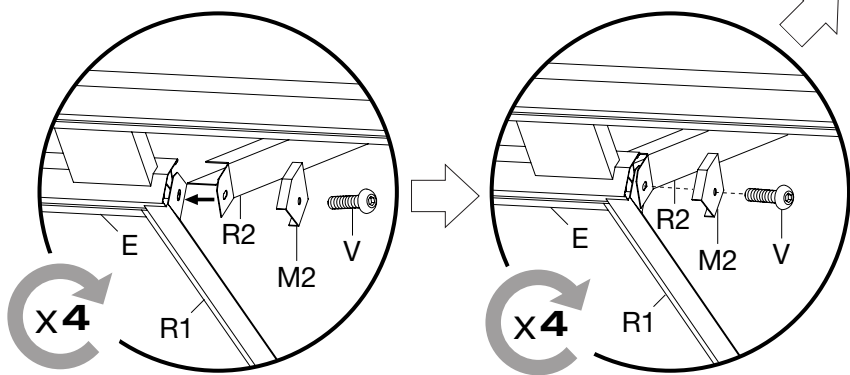
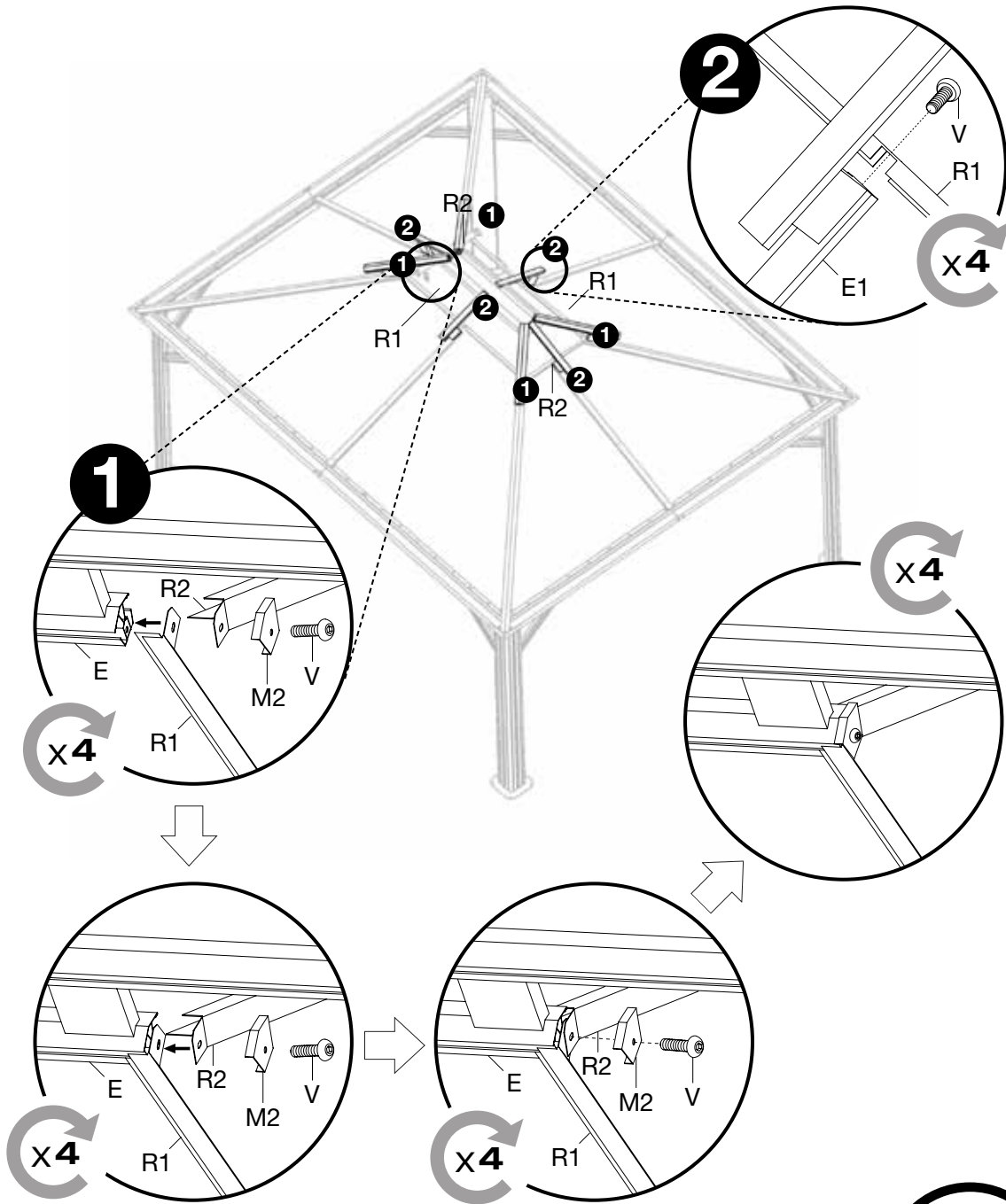




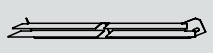


Vx4

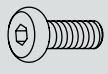




R1 x2



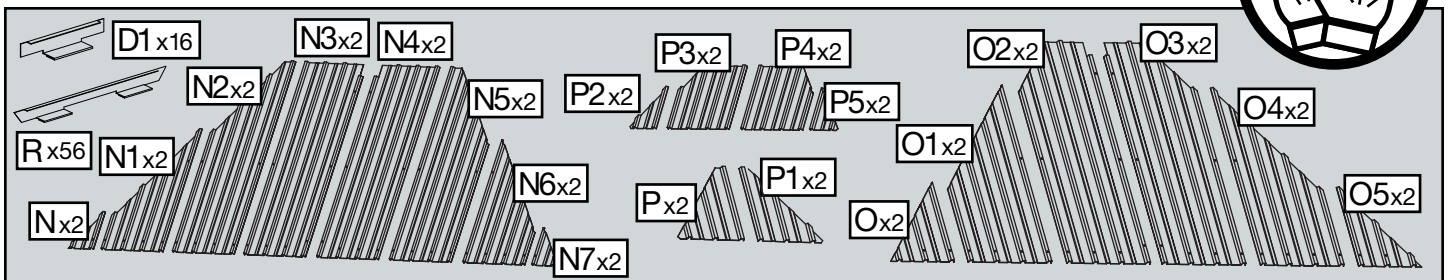
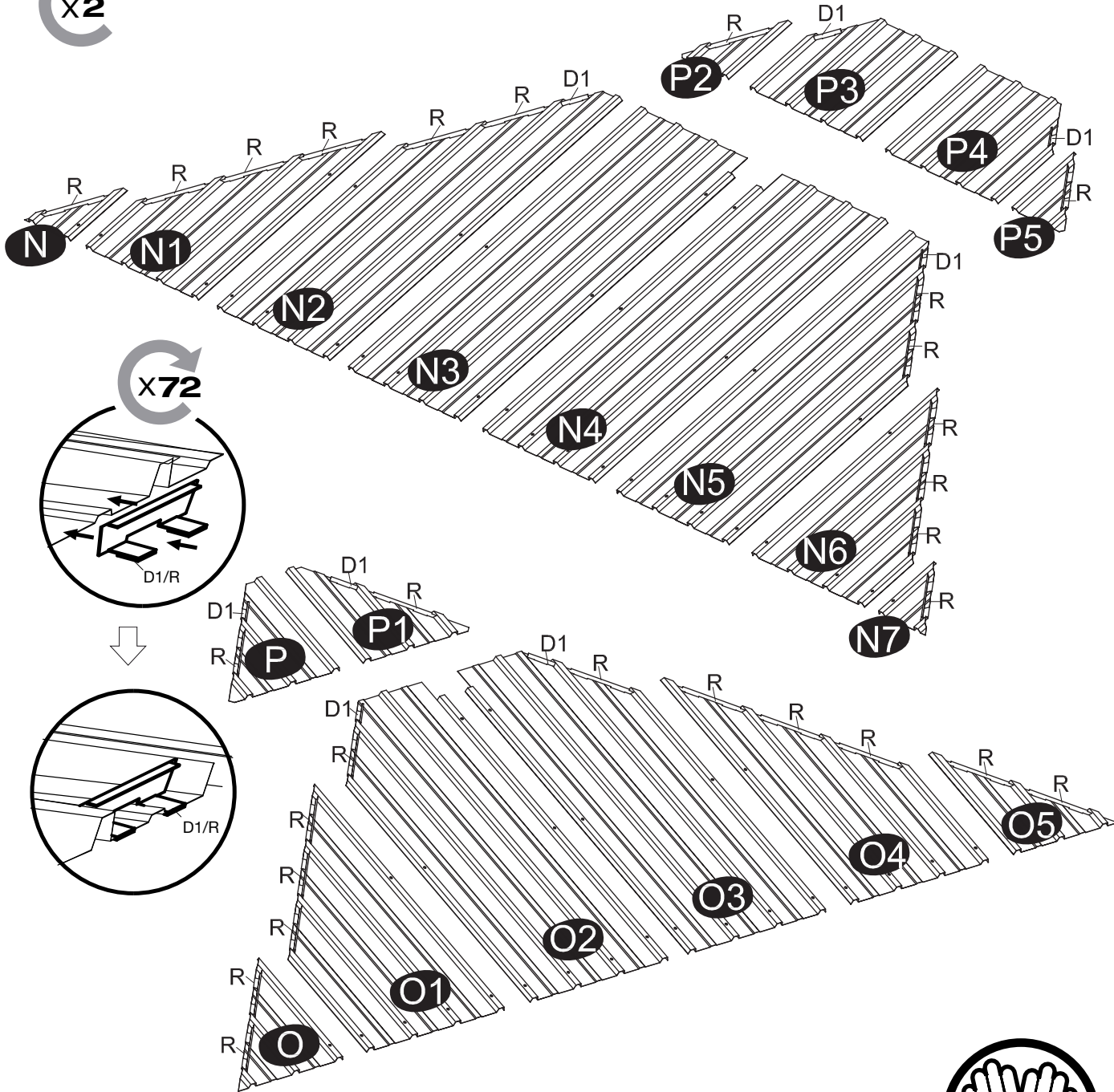
R2 x2

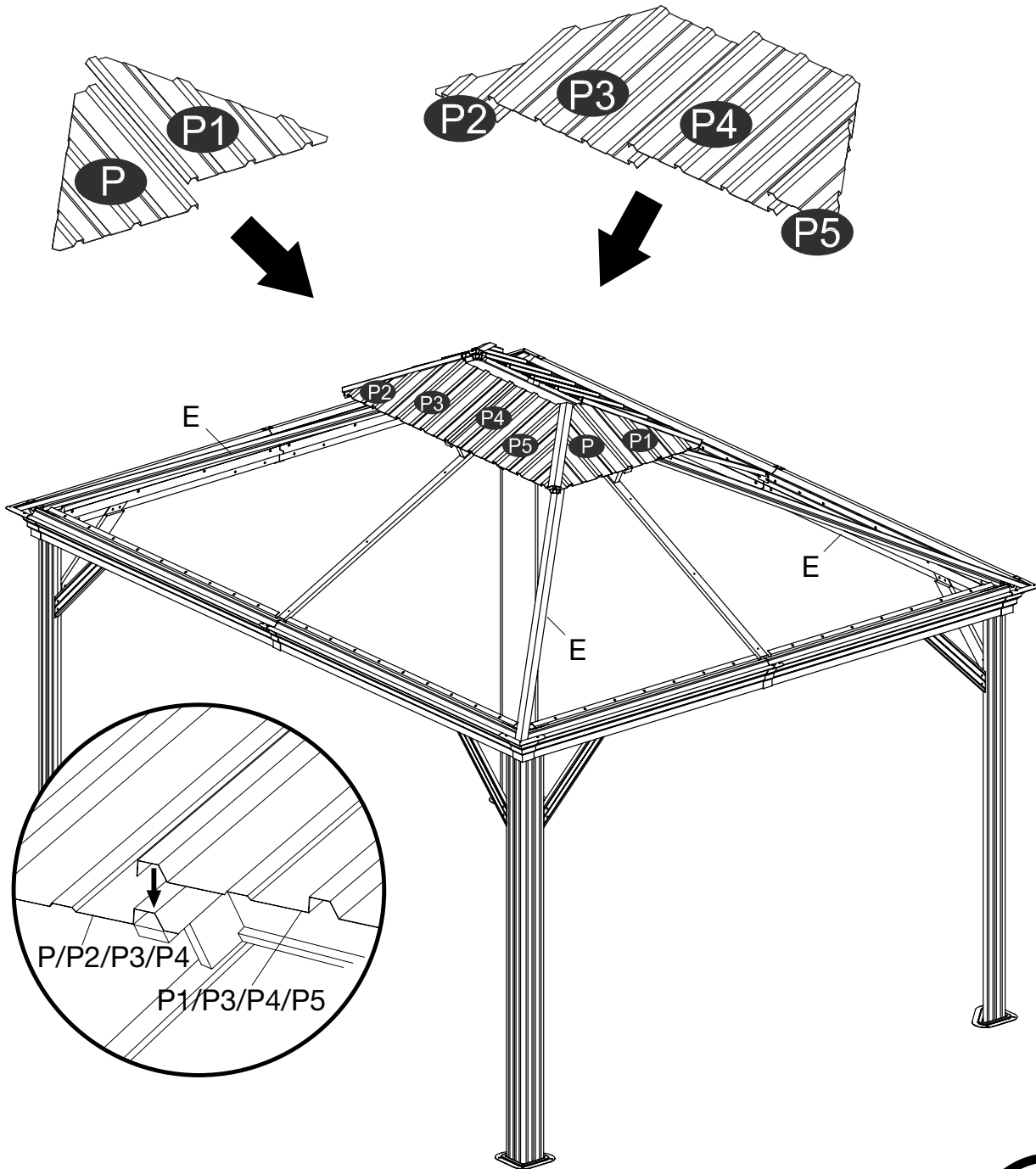
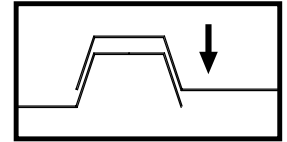


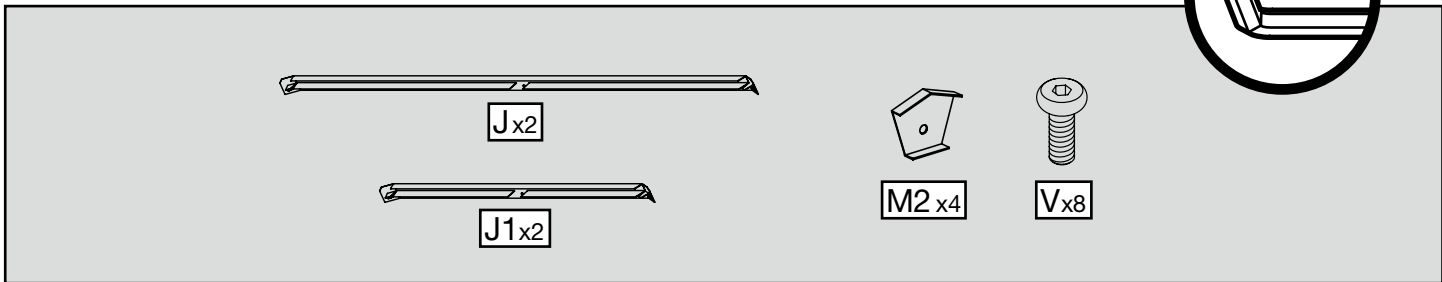
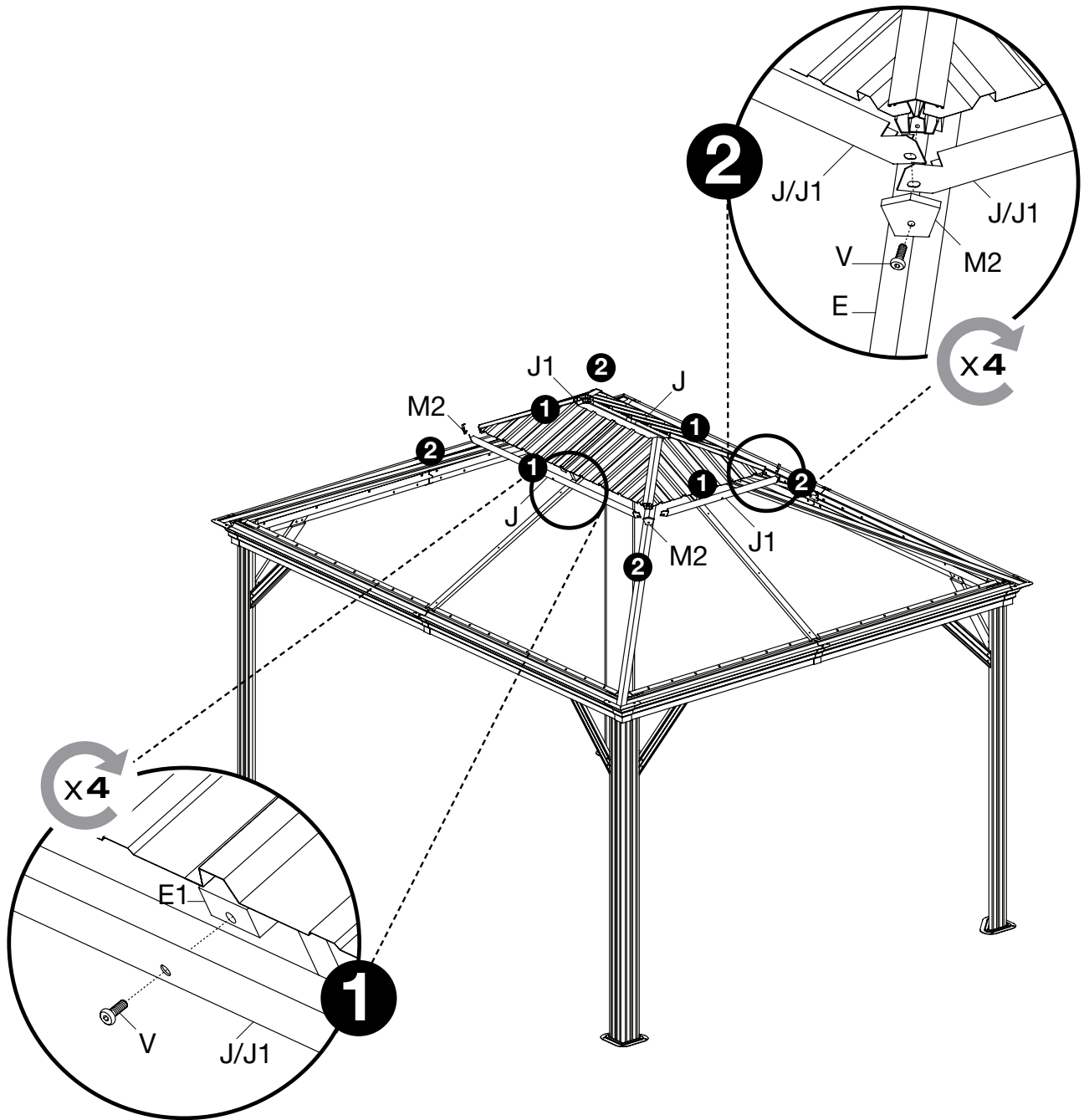
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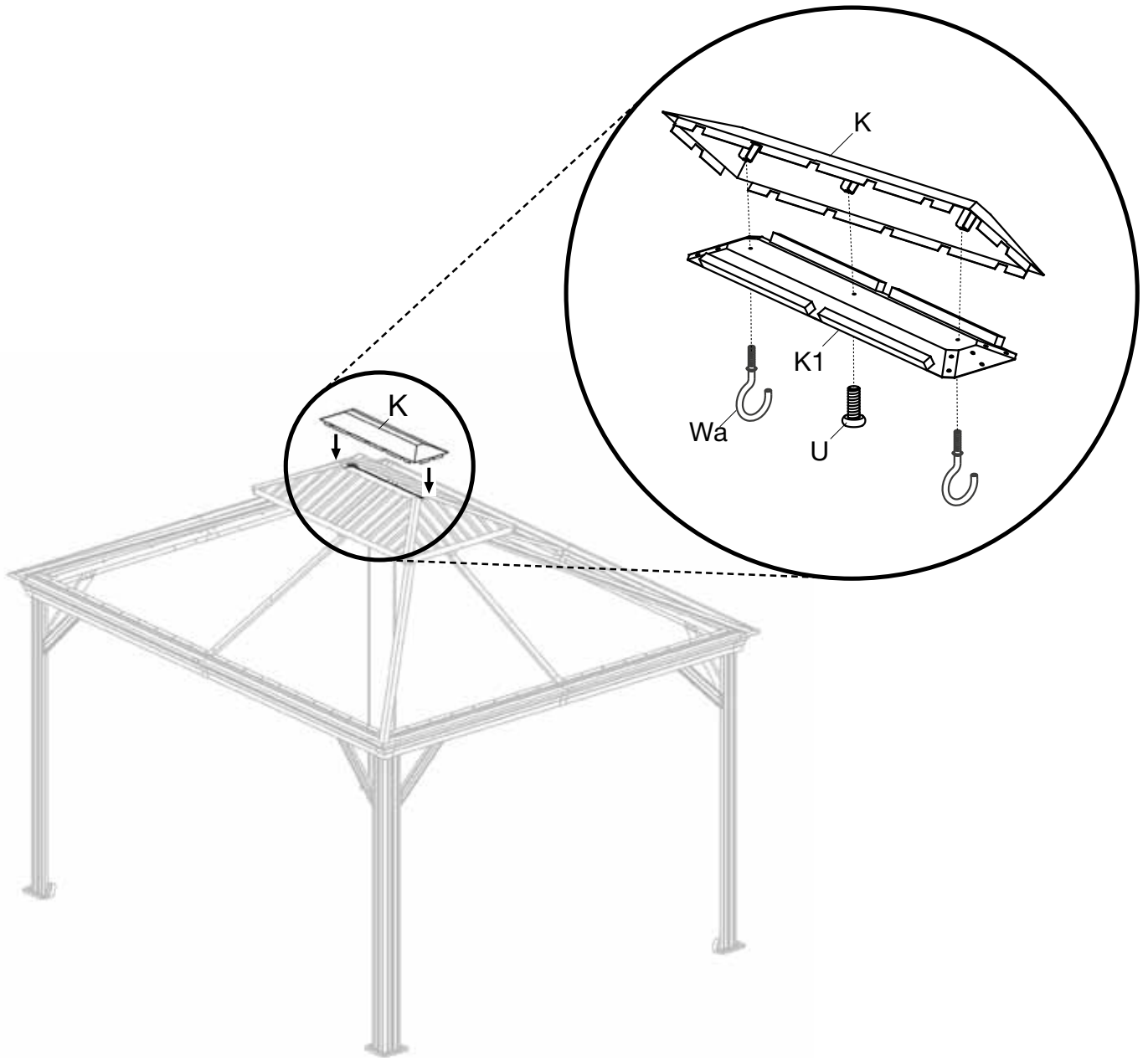


M2 x4



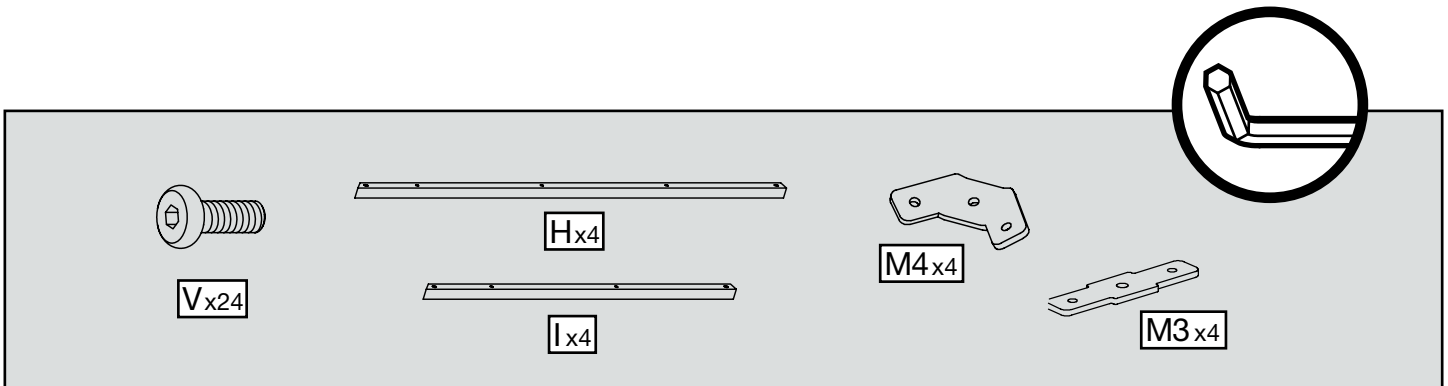
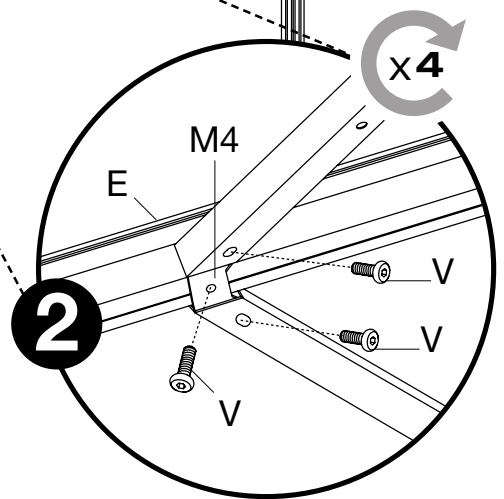
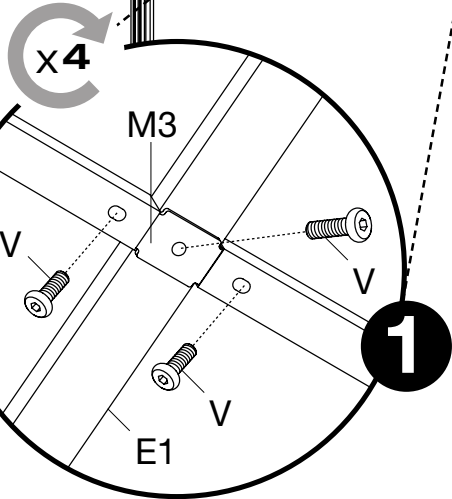
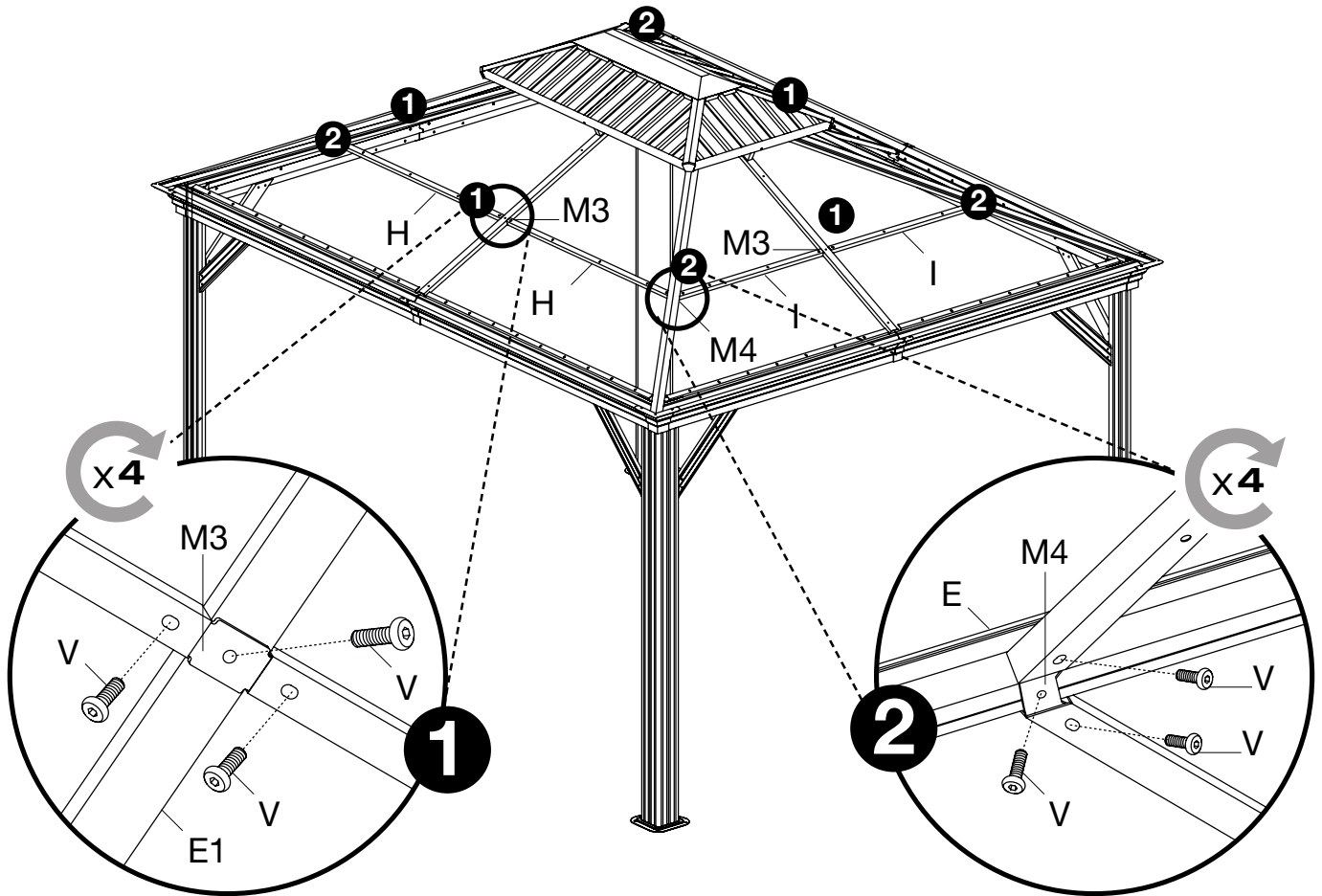


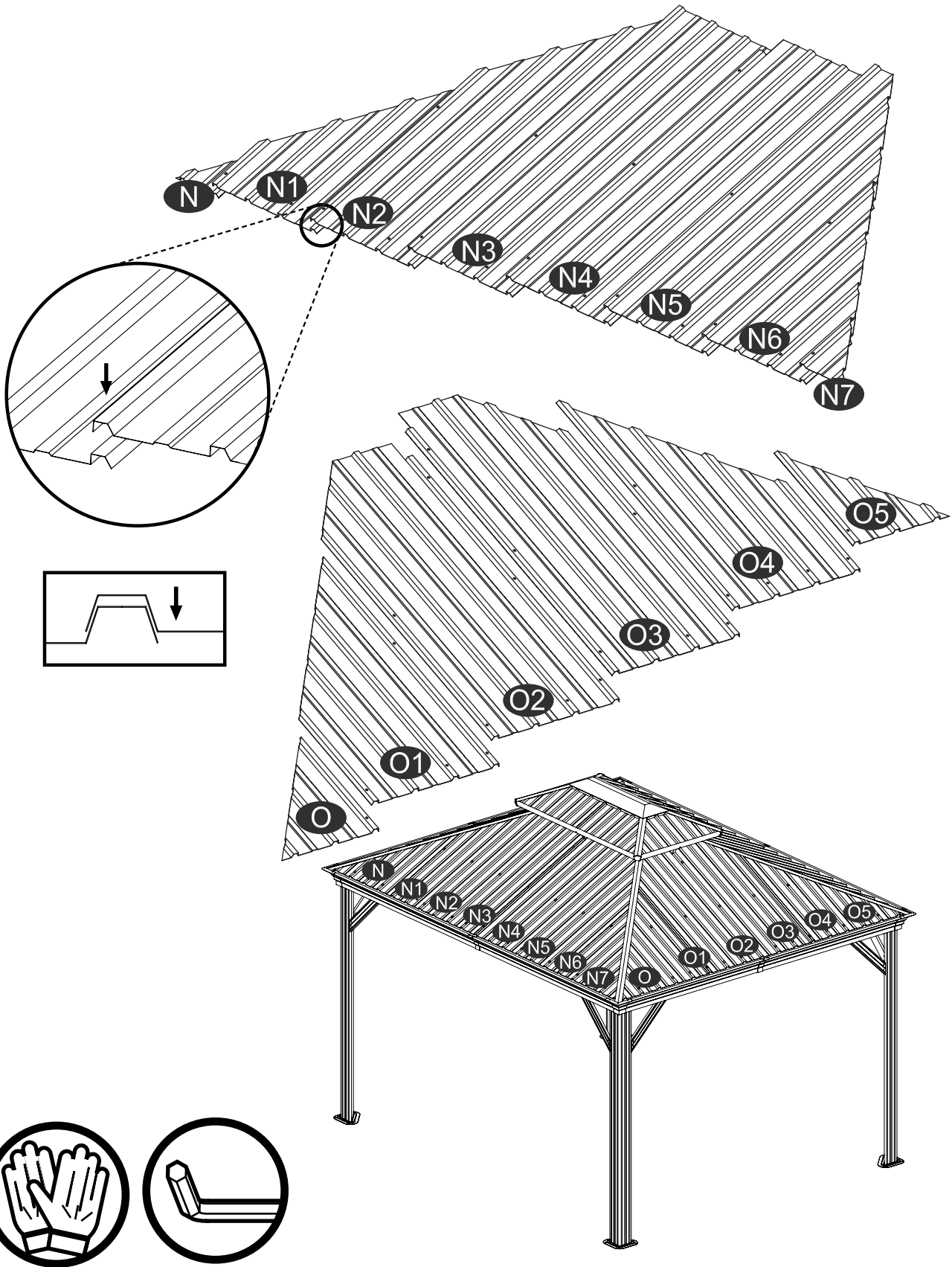




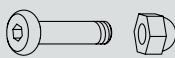
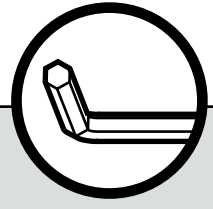
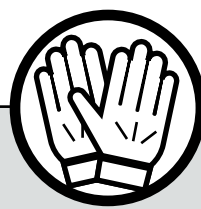
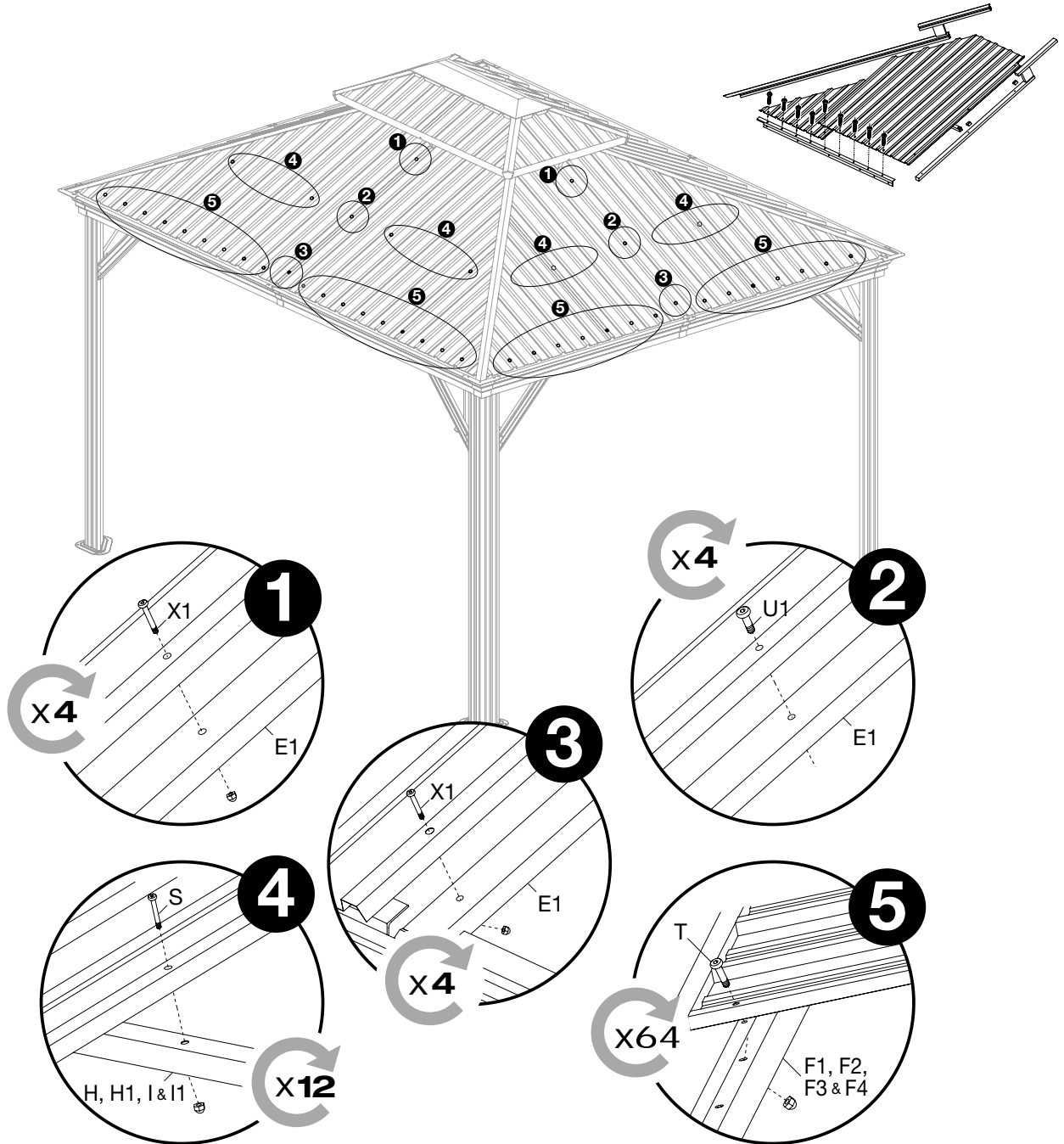
Wa x2 K x1 U x1

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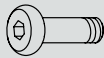




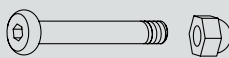
18A/19



Tx64



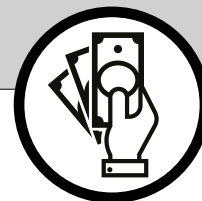
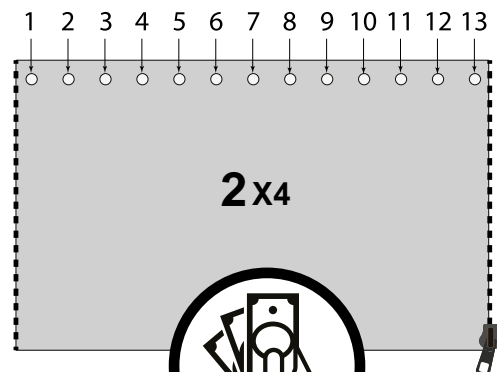
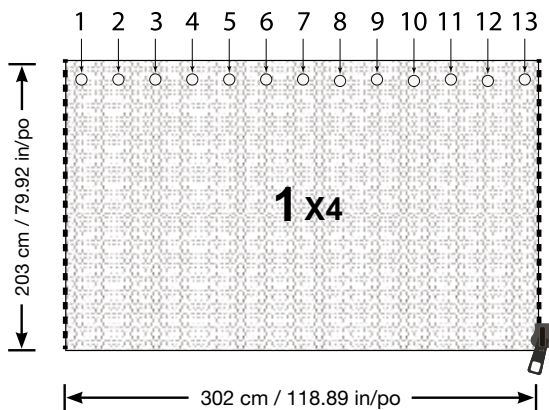
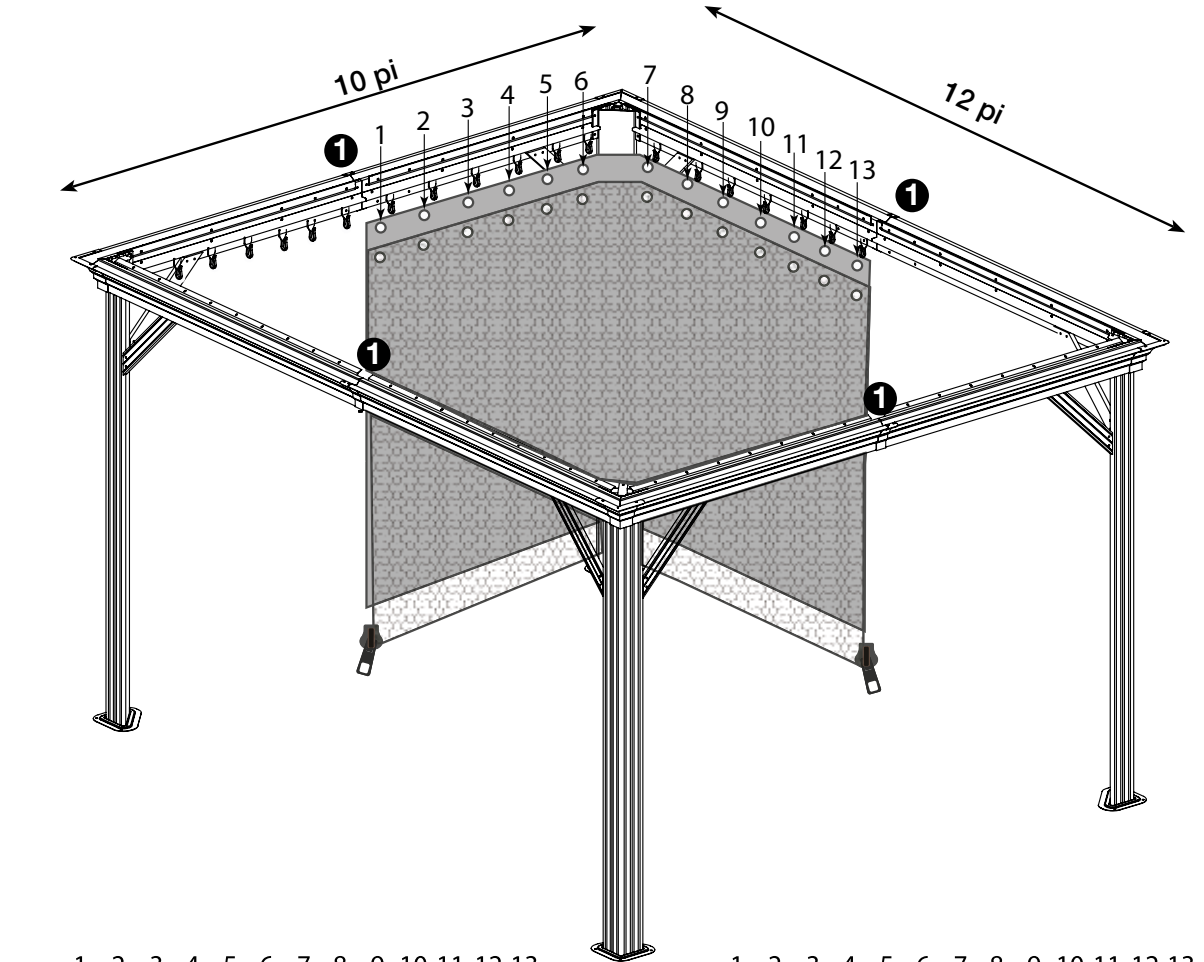
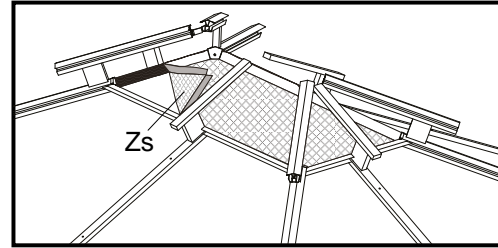
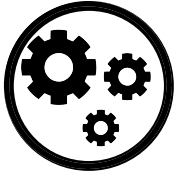
U1x4



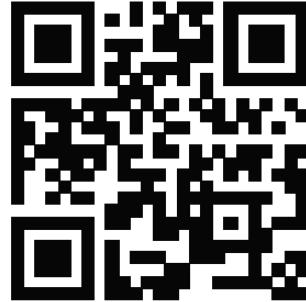
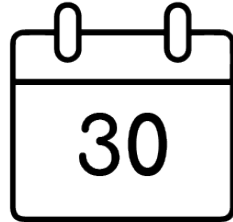
X1x8



Sx12



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